



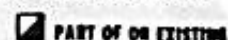
**Installation Manual
For
86.5 FIERO T-ROOF**



TORQUE

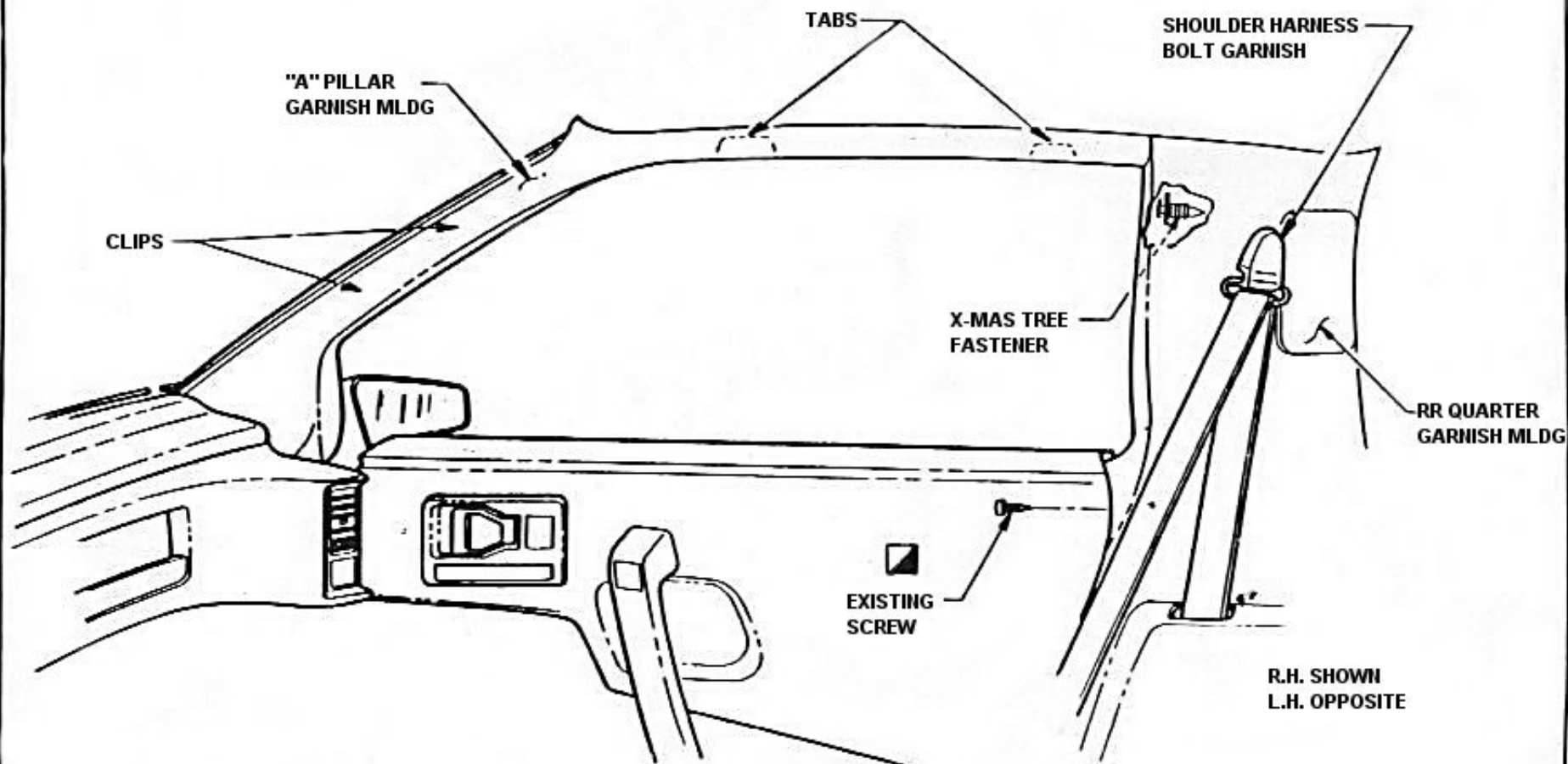


ITEM REFERENCE

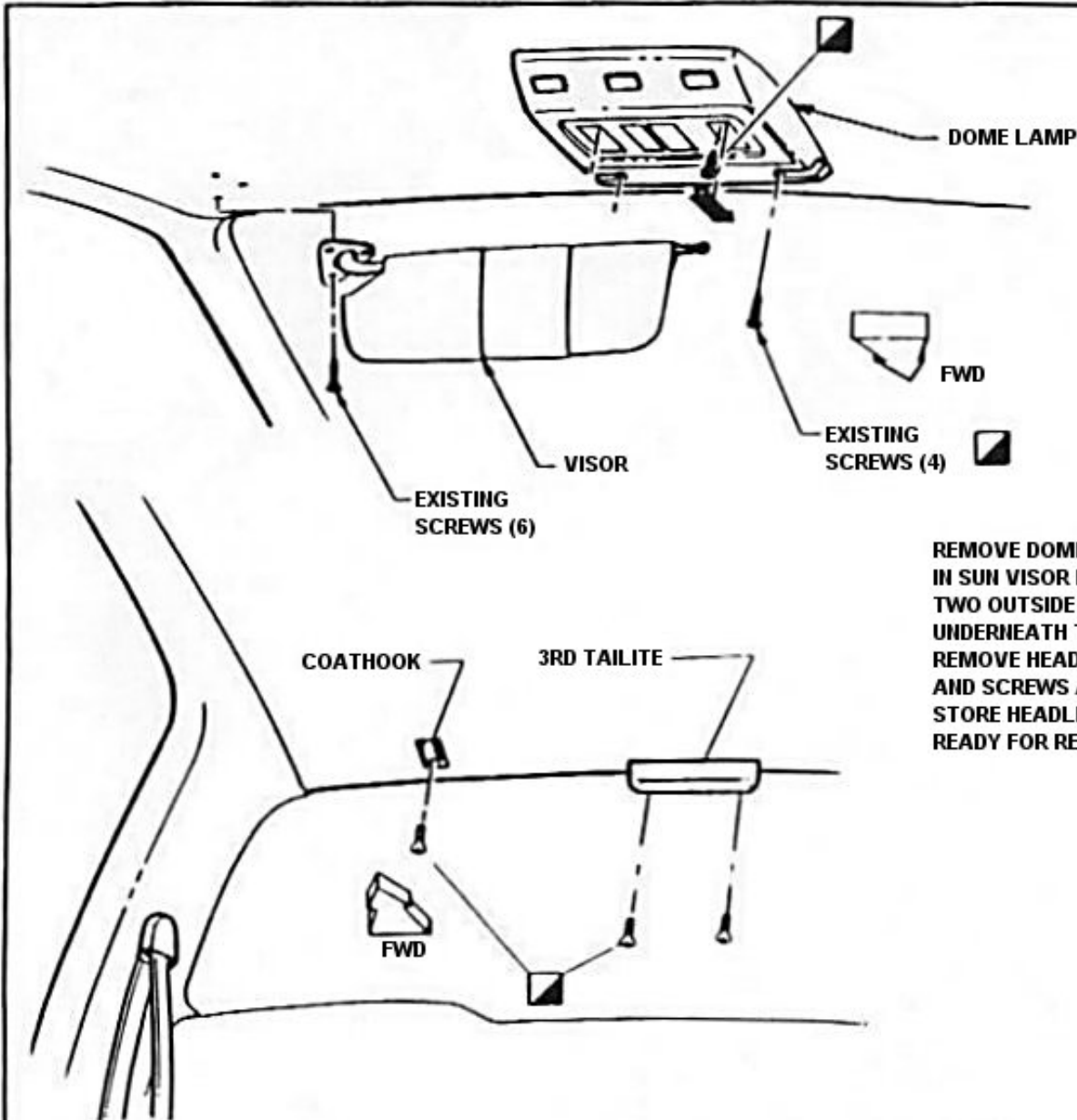
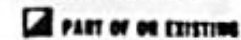
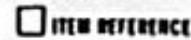
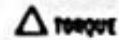


PART OF OR EXISTING

REMOVE AND RETAIN SHOULDER HARNESS BOLT GARNISH AND BOLT. REMOVE AND RETAIN SCREW FOR QTR TRIM PANEL. WITH A FIRM FORWARD MOTION, FREE REAR QTR GARNISH MLDG, TAKING CARE NOT TO DAMAGE X-MAS TREE FASTENER. LOWER SEAT BACK DOWN AND PULL QTR GARNISH MLDG INWARD AS FAR AS POSSIBLE. REMOVE AND RETAIN "A" PILLAR GARNISH MLDG WITHOUT DESTROYING EXISTING CLIPS.



DATE	SYM	REVISION	AUTH	CK	DATE	SYM	REVISION	AUTH	CK	TITLE				
4/11/84		RELEASED								REMOVAL QTR GARNISH MLDG				
1/26/85		RE-RELEASED AS A NEW PAM	6038	124										
5/5/86		RELEASED FOR 86's G.T.	7459	127										
										VEHICLE	BODY	L/O-	DATE DR APPR	SHEET
										84 GM	1'	71 0015		2



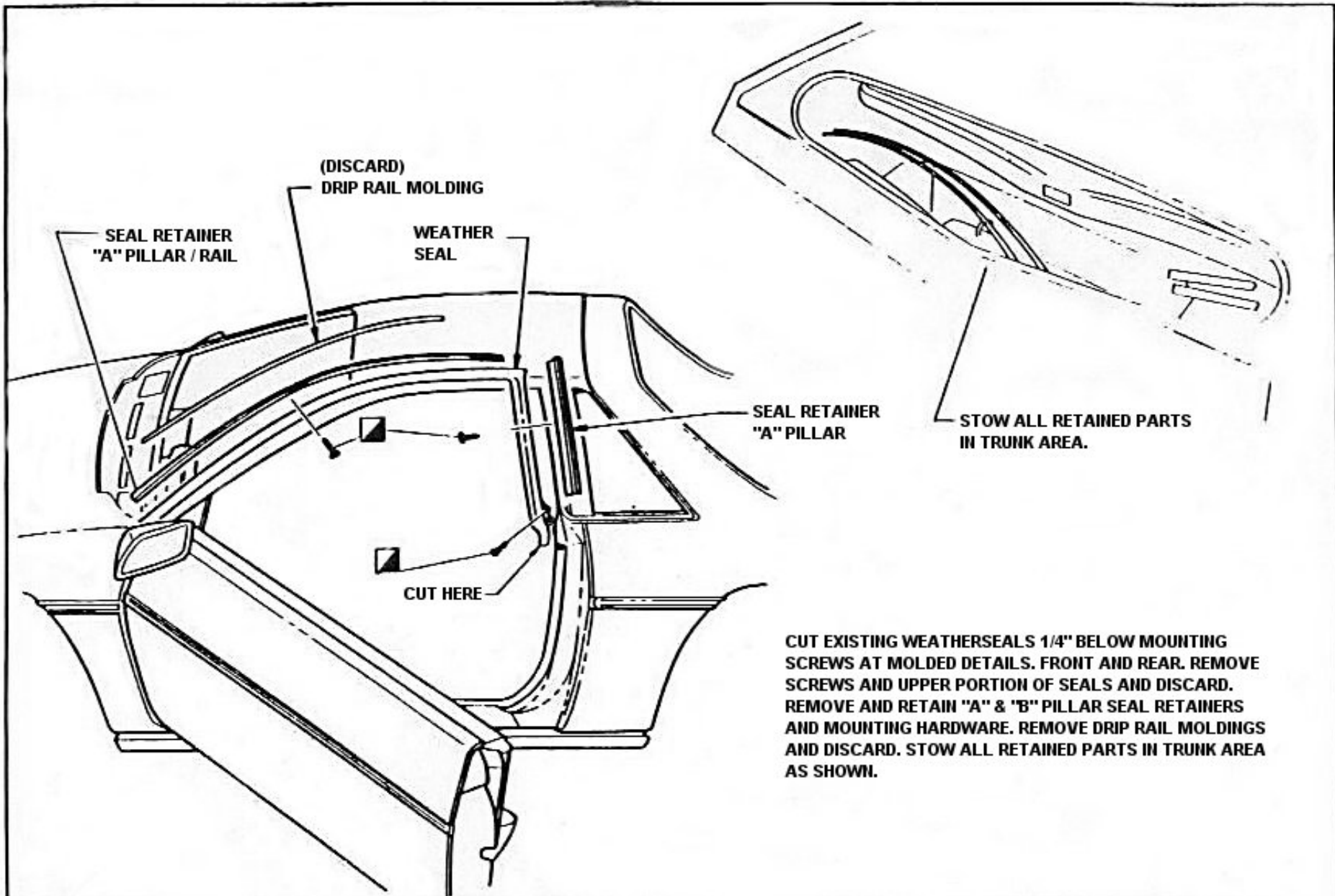
REMOVE DOME LAMP ASY BY REMOVING TWO SCREWS LOCATED IN SUN VISOR RETAINING SLOTS. ALSO BY REMOVING THE TWO OUTSIDE LENS COVERS AND THE TWO SCREWS LOCATED UNDERNEATH THE LENS COVERS. RETAIN LAMP & SCREWS. REMOVE HEADLINER BY REMOVING COATHOOKS & SCREWS AND SCREWS ATTACHING THIRD TAIL LIGHT ASSEMBLY. STORE HEADLINER IN CLEAN, SAFE PLACE UNTIL IT IS READY FOR REWORK.

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE										
4/11/74		RELEASED								REMOVAL DOME LAMP & SUN VISORS										
7/26/78		RE-RELEASED AS A NEW PAM																		
5/5/79		RE-RELEASED FOR REV. C.T.																		
<table border="1"> <tr> <td>VEHICLE</td> <td>BODY</td> <td>L/O-</td> <td>DATE OR APPR</td> <td>SHEET</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>3</td> </tr> </table>											VEHICLE	BODY	L/O-	DATE OR APPR	SHEET					3
VEHICLE	BODY	L/O-	DATE OR APPR	SHEET																
				3																

△ TORQUE

□ ITEM REFERENCE

▣ PART OF OR EXISTING



CUT EXISTING WEATHERSEALS 1/4" BELOW MOUNTING SCREWS AT MOLDED DETAILS, FRONT AND REAR. REMOVE SCREWS AND UPPER PORTION OF SEALS AND DISCARD. REMOVE AND RETAIN "A" & "B" PILLAR SEAL RETAINERS AND MOUNTING HARDWARE. REMOVE DRIP RAIL MOLDINGS AND DISCARD. STOW ALL RETAINED PARTS IN TRUNK AREA AS SHOWN.

DATE	SYM	REVISION	AUTH	CK	DATE	SYM	REVISION	AUTH	CK	TITLE
4/11/84		RELEASED								REMOVAL DOOR OPENING WEATHER SEALS & RETAINERS
12/26/85		RE-RELEASED AS A NEW PAH	KRM	HW						
3/5/91		RELEASED FOR R6's, G.T.	7459	HW						
										VEHICLE BODY L/O DATE OR APPR SHEET
										R6's 1 11-0015 4



MEASURE ROOF FROM SIDE TO SIDE AT FRONT AND REAR OF ROOF TO ESTABLISH CENTERLINE. CONNECT CENTER POINTS WITH GREASE PENCIL. TO ENSURE A PROPER CUT, IT IS IMPORTANT TO FOLLOW THE NEXT STEPS EXACTLY.

1. MEASURE 20" PERPENDICULARLY OUTWARD FROM CENTERLINE TO ESTABLISH POINTS A, AS SHOWN IN FIGURE 1.
2. MEASURE 20" PERPENDICULARLY OUTWARD FROM CENTERLINE TO ESTABLISH POINTS B, AS SHOWN IN FIGURE 1.
3. CONNECT POINTS A & B WITH A LINE. EXTENDING TO REAR EDGE OF FRONT ROOF PANEL.
4. FROM FRONT EDGE OF REAR ROOF PANEL, MEASURE ALONG LINE A-B & SCRIBE POINT C, $21 \frac{29}{32}$ " FORWARD OF REAR ROOF PANEL EDGE AS SHOWN IN FIGURE 2.
5. LOCATE SCRIBE TEMPLATE ON TOP ROOF WITH DARTS ON CENTERLINE AND FRONT EDGE ALIGNED AT SCRIBED POINT C, AS SHOWN IN FIGURE 3. MARK FRONT EDGE OF ROOF BY TRACING TEMPLATE WITH GREASE PENCIL.

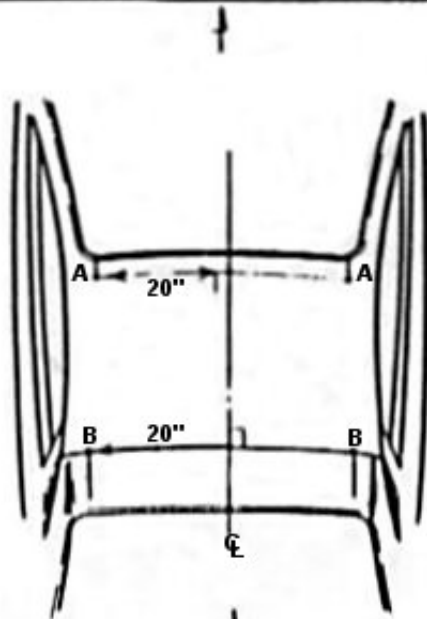


FIG. 1

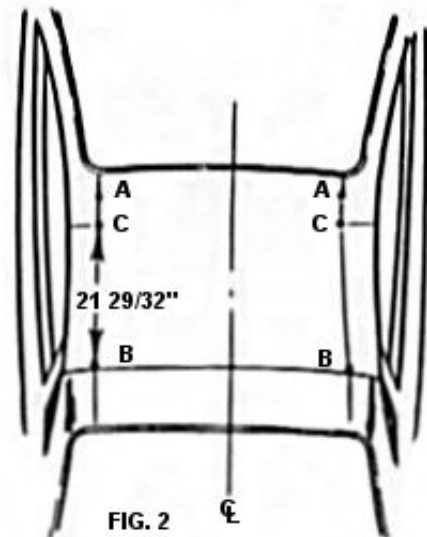


FIG. 2

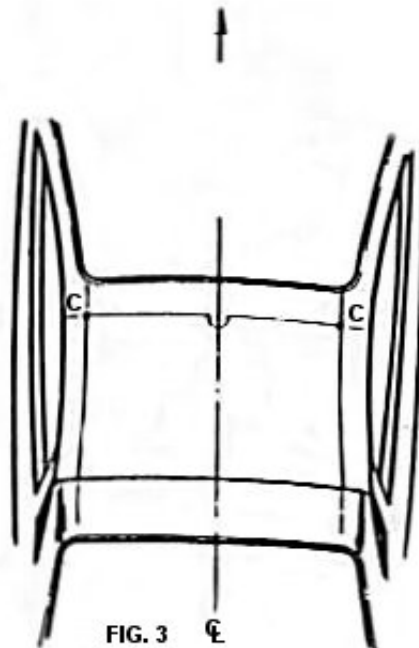
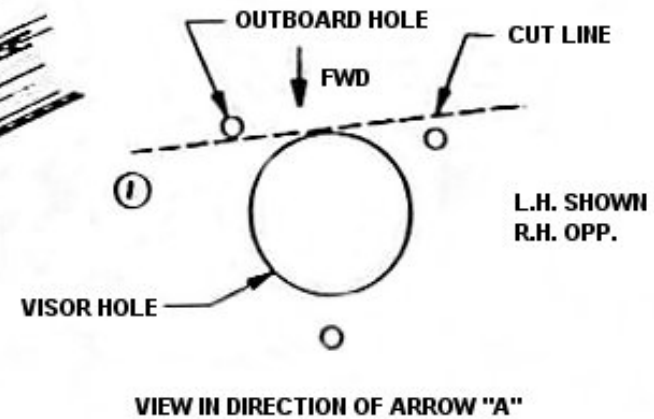
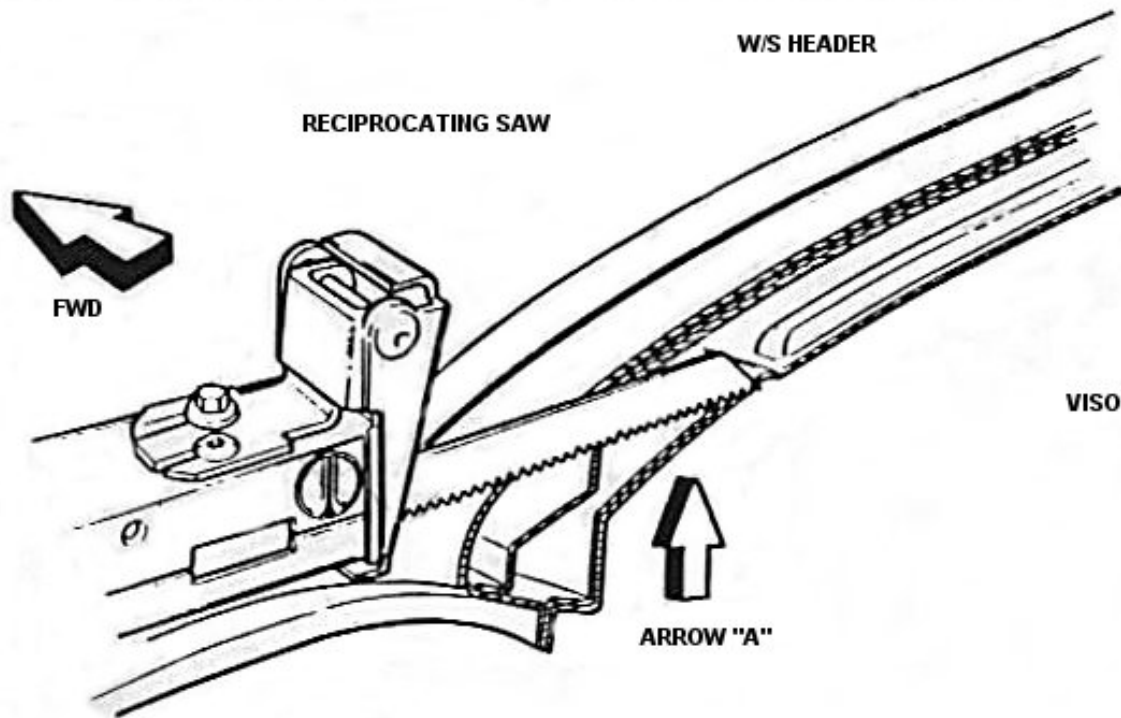
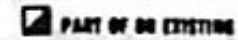
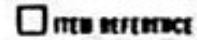
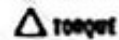


FIG. 3

DATE	SYM	REVISION	AUTH	CK	DATE	SYM	REVISION	AUTH	CK	TITLE												
01/26/73		RELEASED AS A NEW P.A.M.	WJW	CR						ROOF CUTTING PROCEDURE												
02/27/74		RELEASED FOR REV. C.I.	WJW	CR																		
<table border="1"> <tr> <td>VEHICLE</td> <td>B/C/M</td> <td>BODY</td> <td>L/D-</td> <td>DATE</td> <td>SHEET</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>01/15/75</td> <td>6</td> </tr> </table>											VEHICLE	B/C/M	BODY	L/D-	DATE	SHEET					01/15/75	6
VEHICLE	B/C/M	BODY	L/D-	DATE	SHEET																	
				01/15/75	6																	

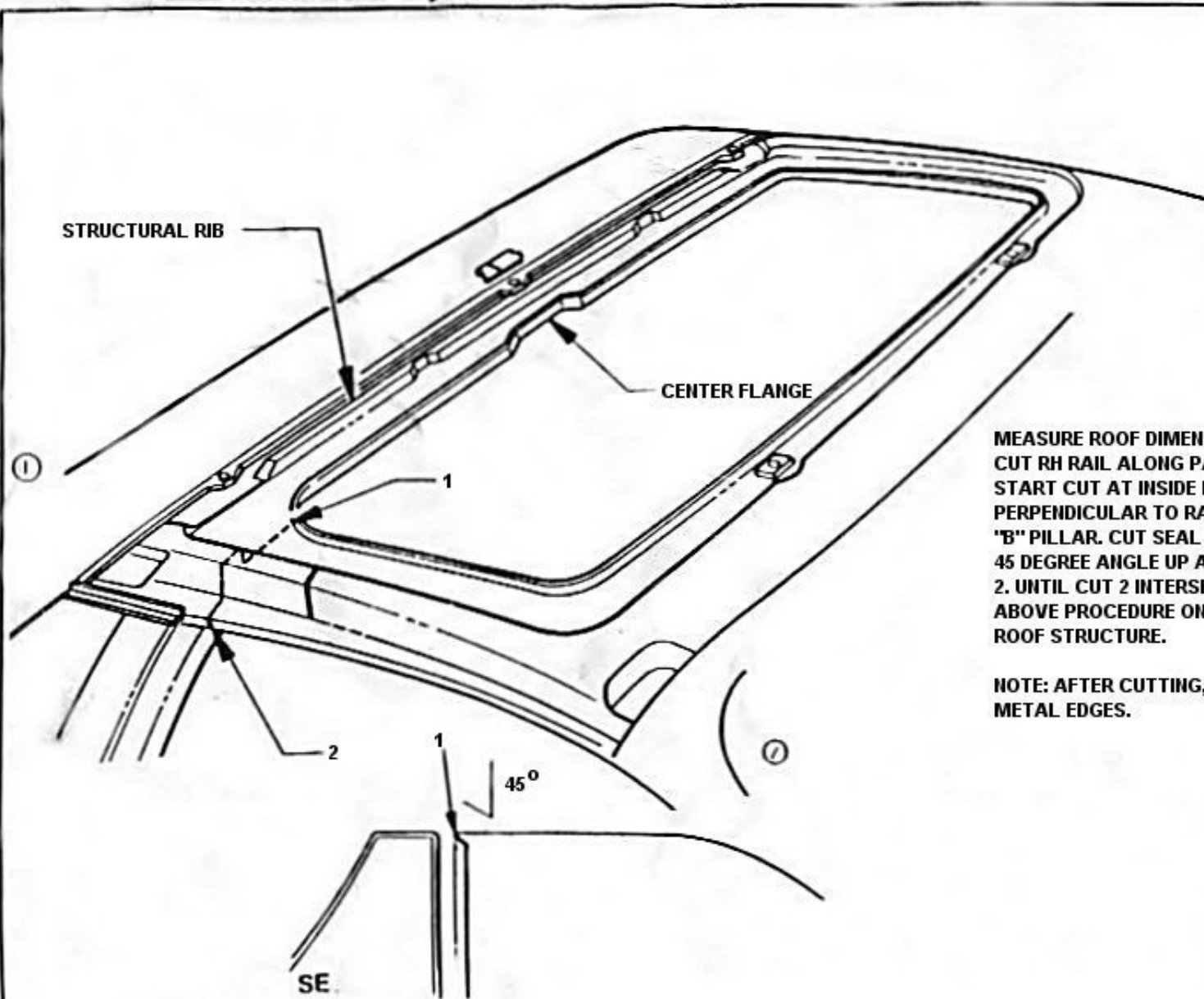


AFTER CUTTING, RUSTPROOF ALL EXPOSED METAL EDGES

USING RECIPROCATING SAW, SAW FROM CENTER HOLE ALONG SCRIBE LINE IN EACH DIRECTION. **BE SURE TO CUT VERTICAL RELATIVE TO THE GROUND** REMOVE ROOF RETAINING BOLTS FROM INTERIOR OF CAR. REMOVE AND DISCARD ROOF AND BOLTS. PARTIALLY LOOSEN THREE (3) BOLTS RETAINING ROOF AT REAR OF INTERIOR.

IMPORTANT NOTE: CUT THROUGH VISOR HOLE MUST APPEAR AS SHOWN IN VIEW "A". IF IT IS NOT IT MUST BE GRINDED FOR PROPER INSTALLATION OF T-ROOF.

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE				
12/11/75		RELEASED								ROOF CUTTING PROCEDURE				
12/26/75		RERELEASED AS A NEW P.A.M.	6014	EN										
1/22/76	1	VIEW REVISED	7260	MP										
5/2/76		RELEASED FOR REV. 6.1.	7459	MP										
										VEHICLE	BODY	L/O-	DATE OR APPR	SHEET
														7

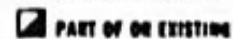


MEASURE ROOF DIMENSION LINES & RECORD.
 CUT RH RAIL ALONG PATH OF CUT 1. AS SHOWN.
 START CUT AT INSIDE EDGE OF CENTER FLANGE.
 PERPENDICULAR TO RAIL. STOP CUT AT TOP OF
 "B" PILLAR. CUT SEAL RETAINER FLANGE AT A
 45 DEGREE ANGLE UP AND BACK AS SHOWN AT CUT
 2. UNTIL CUT 2 INTERSECTS CUT 1. REPEAT
 ABOVE PROCEDURE ON THE LH SIDE, AND DISCARD
 ROOF STRUCTURE.

NOTE: AFTER CUTTING, RUSTPROOF ALL EXPOSED
 METAL EDGES.

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE
11/79		PIIIA-ED								ROOF CUTTING PROCEDURE
2/27/81		RELEASED AS A NEW P.A.M.						VEHICLE
10/22/81	1	RELEASING DIMENSIONS REPHRASED						BODY
7/2/83		RELEASED FOR REV. G.I.						L/O

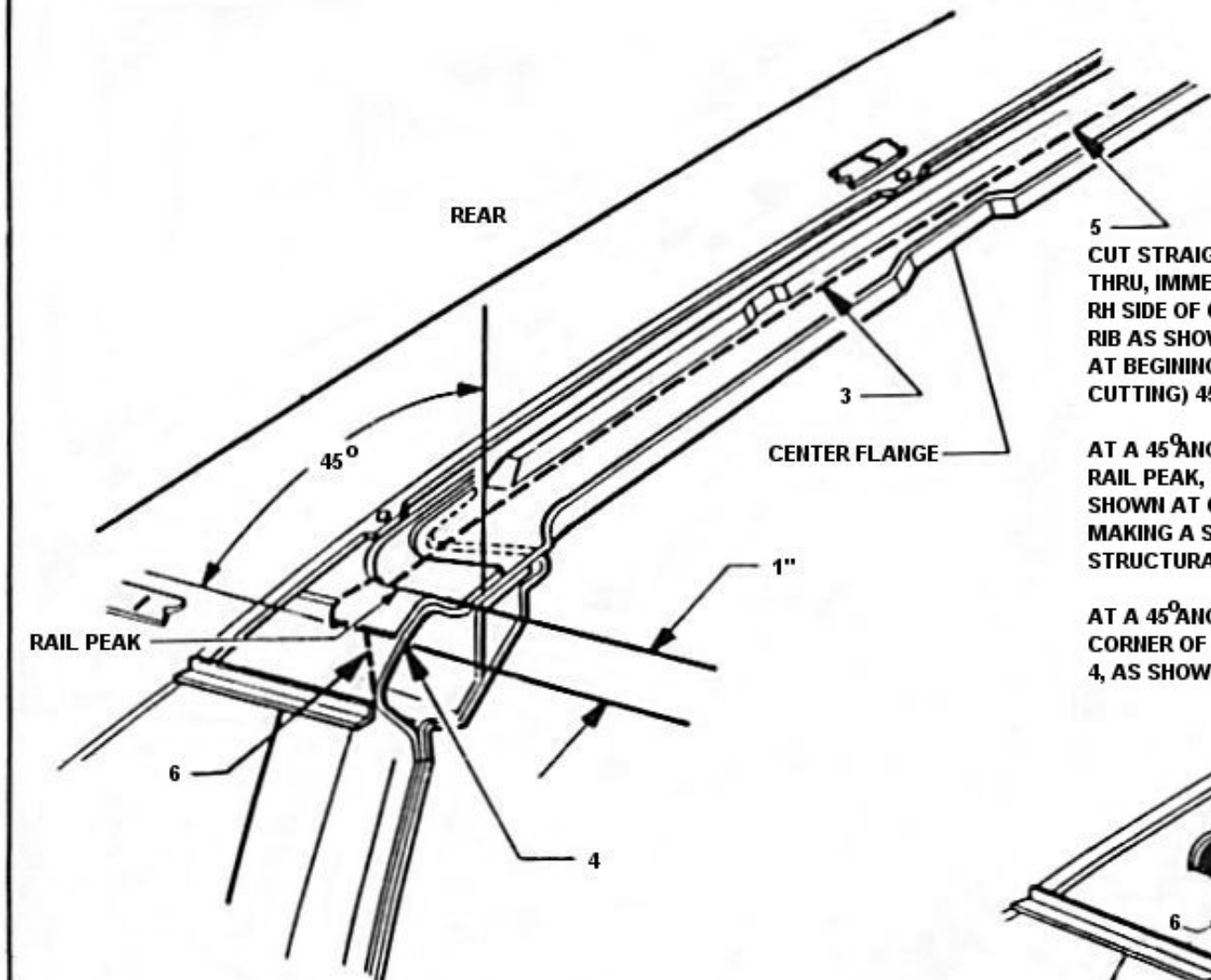
DATE	DR	APP	SHEET
7/2/83			8



TORQUE

ITEM REFERENCE

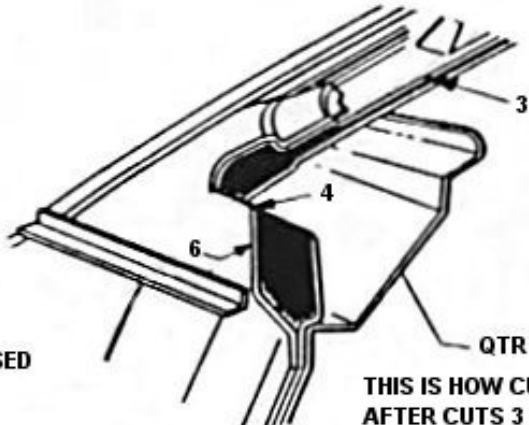
PART OF OR EXISTING



5
CUT STRAIGHT INTO CENTER FLANGE AND ONCE THRU, IMMEDIATELY SAW TO THE LEFT (TOWARDS RH SIDE OF CAR). SAW ALONG EDGE OF STRUCTURAL RIB AS SHOWN AT CUT 3. STOP CUTTING APPROXIMATELY AT BEGINNING OF RAIL PEAK AND ROTATE SAW (WHILE CUTTING) 45° CUTTING APPROX. 1" PAST RAIL PEAK.

AT A 45° ANGLE BEGIN A CUT 1" PAST RAIL PEAK, STRAIGHT THRU TO END OF CUT 3. AS SHOWN AT CUT 4. REPEAT ABOVE ON LH SIDE MAKING A STRAIGHT CONTINUOUS TRIM ALONG STRUCTURAL RIB AS SHOWN IN CUT 5.

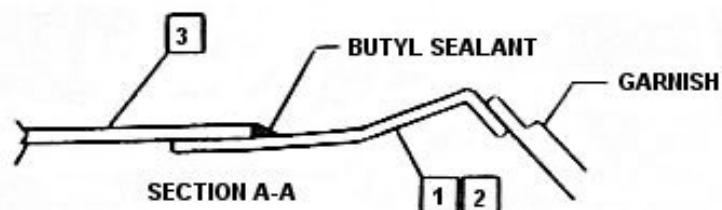
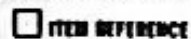
AT A 45° ANGLE BEGIN A CUT AT UPPER CORNER OF QUARTER WINDOW. CUT THRU TO CUT 4, AS SHOWN AT CUT 6.



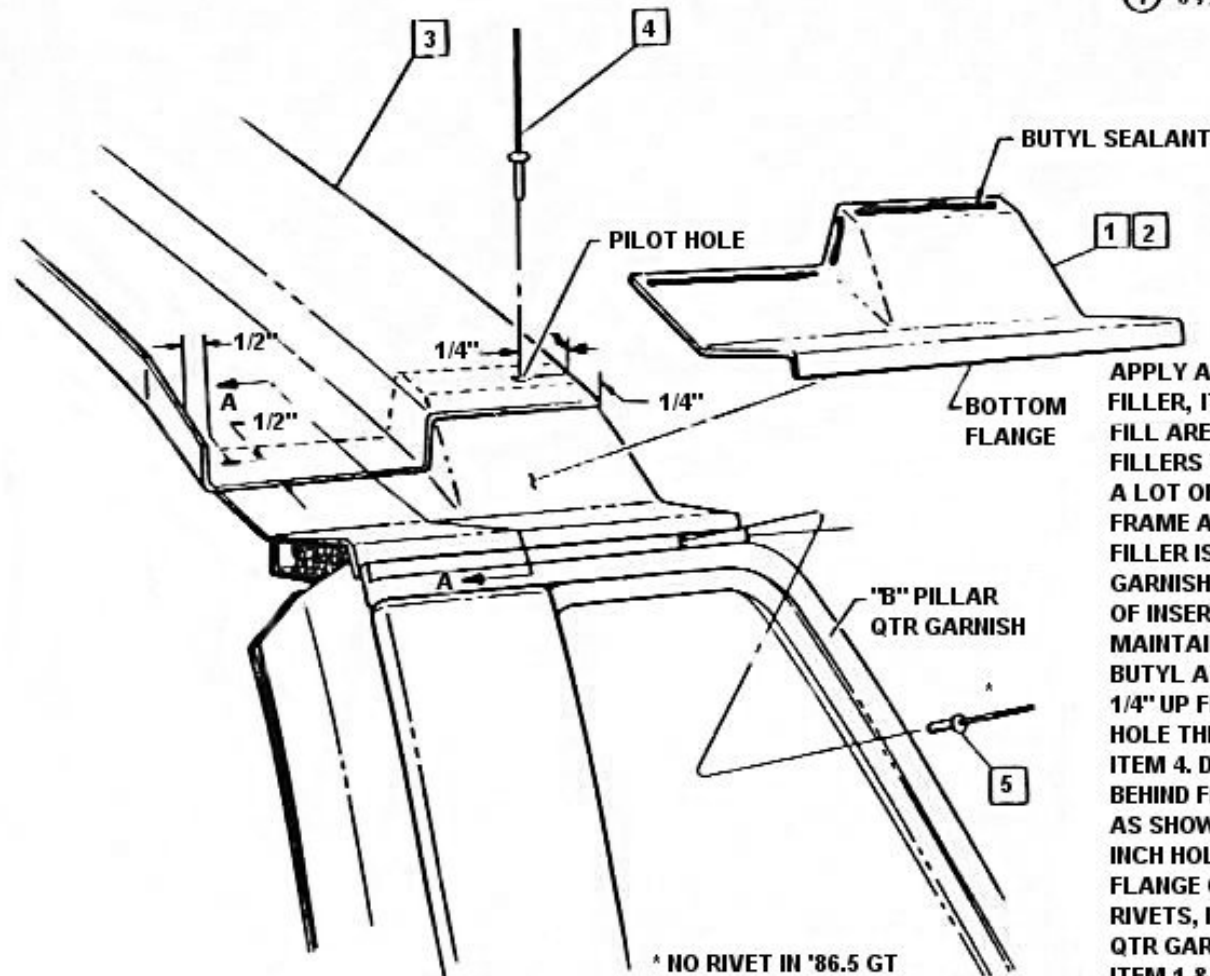
QTR TRIM PANEL
THIS IS HOW CUTS SHOULD LOOK AFTER CUTS 3 - 6

NOTE: AFTER CUTTING, RUSTPROOF ALL EXPOSED METAL EDGES.

DATE	SYW	REVISION	AUTH	CR	DATE	SYW	REVISION	AUTH	CR	TITLE										
20/85		RE-RELEASED AS A NEW P.A.H.	WESLEY	WESLEY						ROOF CUTTING PROCEDURE										
5/25/75		RELEASED FOR REV. G.I.	WESLEY	WESLEY																
<table border="1"> <tr> <td>VEHICLE</td> <td>BODY</td> <td>L/O</td> <td>DATE OR APPR</td> <td>SHEET</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>8.1</td> </tr> </table>											VEHICLE	BODY	L/O	DATE OR APPR	SHEET					8.1
VEHICLE	BODY	L/O	DATE OR APPR	SHEET																
				8.1																



- 3610011C41 [1] FILLER "B" PILLAR LH
- 3610017C41 [2] FILLER "B" PILLAR RH
- 3800096C11 [3] FRAME ASY ROOF INSERT
- 6950030A70 [4] RIVET 1/8" (10)
- [1] 6950077A70 [5] RIVET BLACK (2)



L.H. SHOWN
R.H. OPP.

APPLY AN APPROPRIATE SEALANT TO MATING SURFACES OF FILLER, ITEM 1 & 2, AS SHOWN. USING SAME SEALANT FILL AREA BELOW MOUNTING LOCATIONS FOR "B" PILLAR FILLERS TO PREVENT WATER LEAK. (THIS MAY REQUIRE A LOT OF SEALANT) POSITION FILLER BY LIFTING END FRAME ASY, ITEM 3, MAKING SURE BOTTOM FLANGE OF FILLER IS OVERLAPPED BY TOP FLANGE OF "B" PILLAR GARNISH COVER. A SNUG FIT BETWEEN BOTTOM SURFACE OF INSERT AND TOP SURFACE OF FILLER SHOULD BE MAINTAINED. (AS SHOWN IN SECTION A-A) FINGER WIPE BUTYL AT JOINT. MEASURE 1/4" IN FROM REAR EDGE AND 1/4" UP FROM OUTBOARD EDGE & DRILL A 1/8 INCH HOLE THRU INSERT AND FILLER. ATTACH WITH RIVETS, ITEM 4. DRILLA 1/8 INCH HOLE AT APPROX. 1/2 INCH BEHIND FRONT INSERT FLANGE AND 1/2 INCH FROM END AS SHOWN. ATTACH WITH RIVET, ITEM 4. DRILL A 1/8 INCH HOLE IN REMAINING SIX PILOT HOLES ON TOP RR FLANGE OF FRAME (EXCLUDE CENTER) AND RETAIN WITH RIVETS, ITEM 4. DRILL A 1/8 INCH HOLE THRU "B" PILLAR QTR GARNISH TOP FLANGE & BOTTOM FLANGE OF FILLER, ITEM 1 & 2. ATTACH WITH RIVET, ITEM 5, AS SHOWN.

* NO RIVET IN '86.5 GT

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE
4/11/74		RELEASED								INSTALLATION - "B" PILLAR FILLER
7/26/89		RE-RELEASED AS A NEW PAM	6020	64						
0/15/75	1	6950077A70 ADD'D	7231	64						
0/5/70		RELEASED FOR R65 G.T.	7459	64						

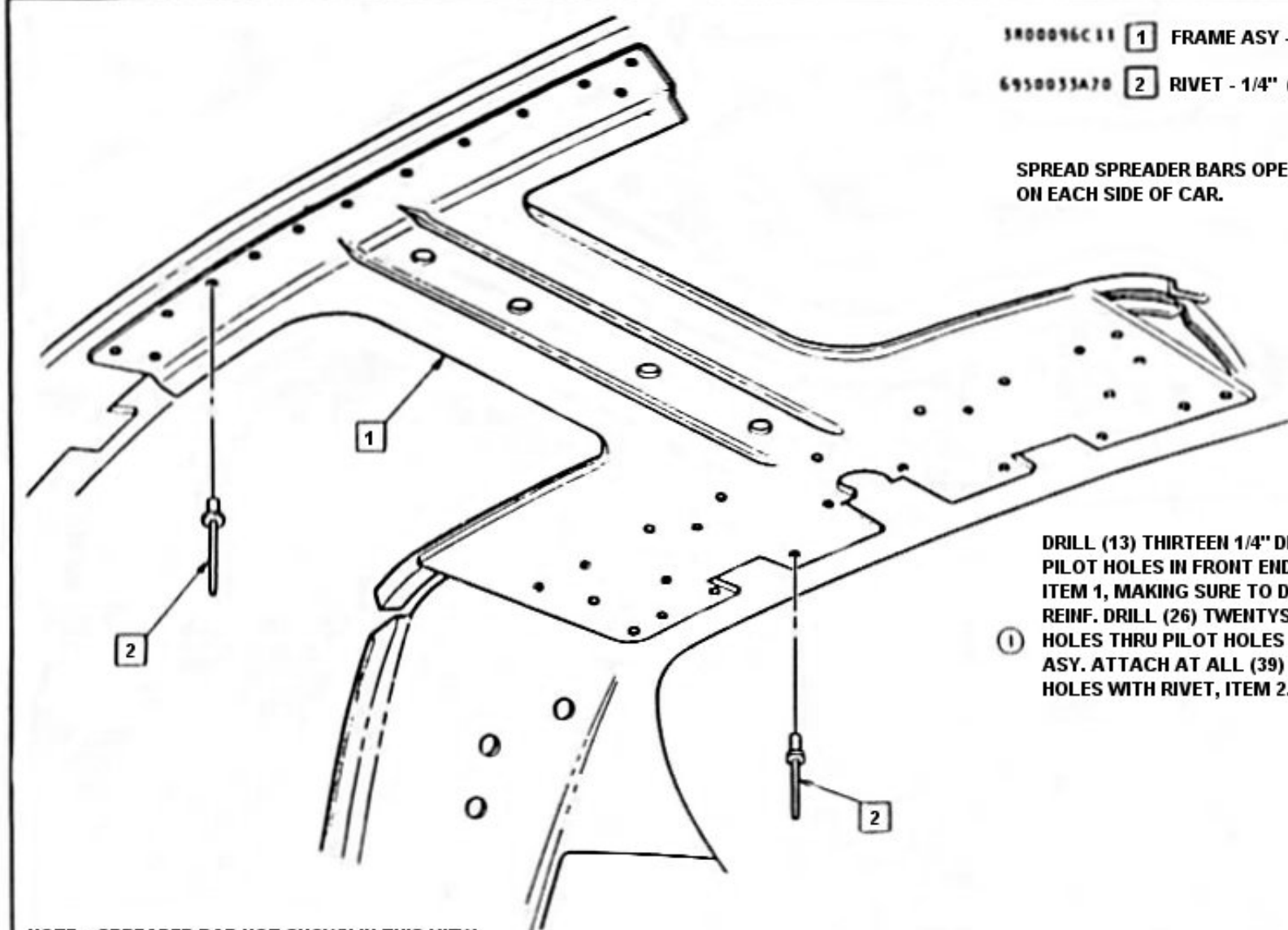
VEHICLE	BODY	U/O	DATE	SHEET
855M	P	71-00115	7/15/89	12



3800096C 11 **1** FRAME ASY - ROOF INSERT

6950033A70 **2** RIVET - 1/4" (39)

SPREAD SPREADER BARS OPEN 3/16" INCH
ON EACH SIDE OF CAR.



1 DRILL (13) THIRTEEN 1/4" DIA. HOLES THRU PILOT HOLES IN FRONT END OF FRAME ASY., ITEM 1, MAKING SURE TO DRILL THRU HEADER REINF. DRILL (26) TWENTYSIX 1/4" DIA. HOLES THRU PILOT HOLES AT REAR OF FRAME ASY. ATTACH AT ALL (39) THIRTYNINE HOLES WITH RIVET, ITEM 2.

NOTE: SPREADER BAR NOT SHOWN IN THIS VIEW FOR CLARITY. REMOVE SPREADER BARS AFTER THIS OPERATION.

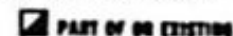
DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE										
2/11/74		RELEASED								INSTALLATION - FRAME ASY.										
2/26/74		RE-RELEASED AS A NEW PART																		
3/22/74	1	1/4" DIA. PILOT HOLES, VILW REV'D																		
4/2/74		RETRACTED FOR REV. C.T.																		
<table border="1"> <tr> <td>VEHICLE</td> <td>BODY</td> <td>L/O</td> <td>DATE</td> <td>SHEET</td> </tr> <tr> <td></td> <td></td> <td></td> <td>21 APR 75</td> <td>13</td> </tr> </table>											VEHICLE	BODY	L/O	DATE	SHEET				21 APR 75	13
VEHICLE	BODY	L/O	DATE	SHEET																
			21 APR 75	13																



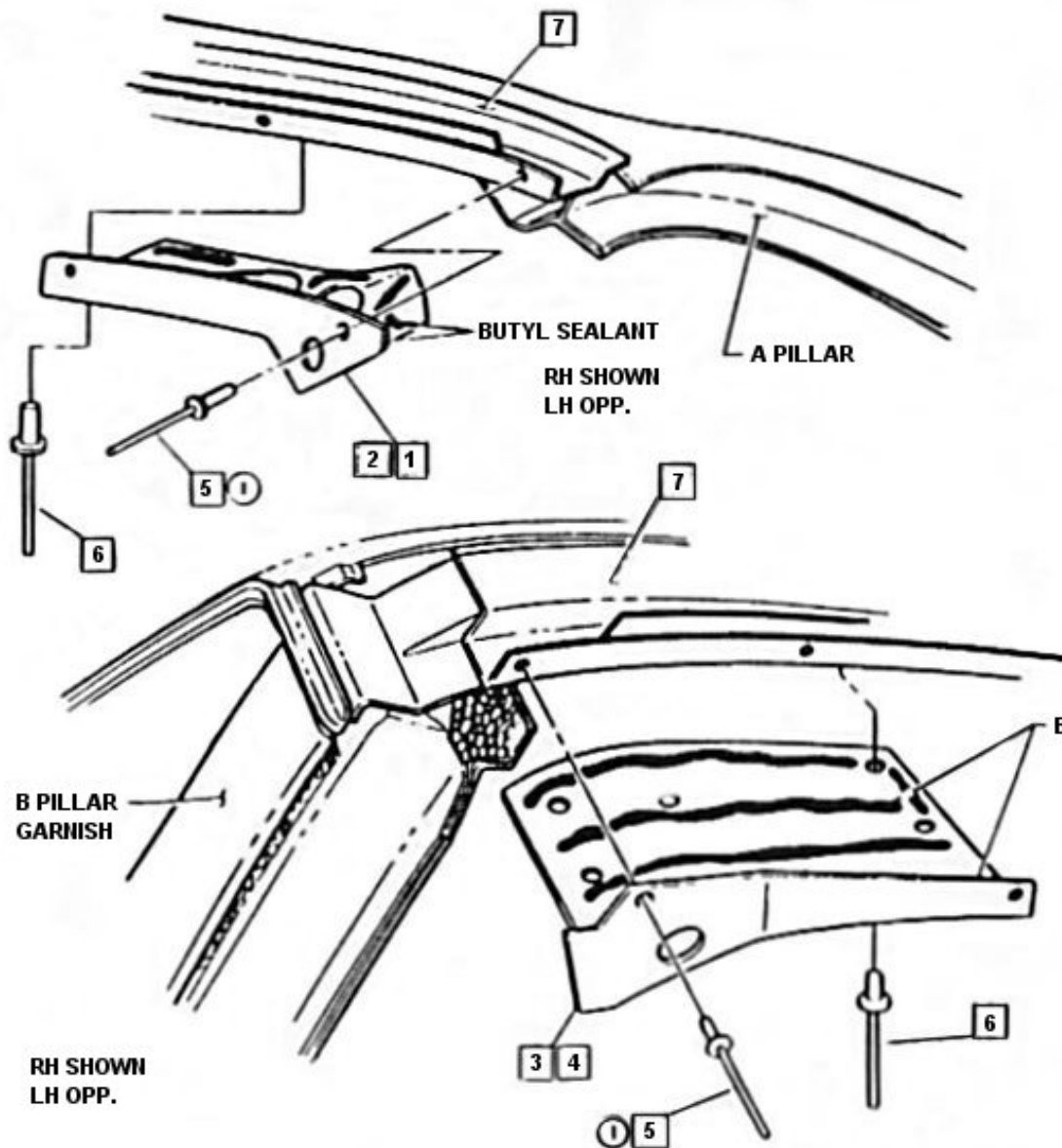
TORQUE



ITEM REFERENCE



PART OF OR EXISTING

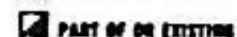
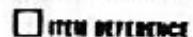
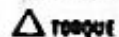


- 1660370C41 1 BRKT - A PLR RH
- 1660371C41 2 BRKT - A PLR LH
- 1660372C41 3 BRKT - B PLR RH
- 1660373C41 4 BRKT - B PLR LH
- 6950045A70 5 RIVET - 1/8" (8)
- 6950033A70 6 RIVET - 1/4" (18)
- 3800096C11 7 FRAME ASY - ROOF INSERT

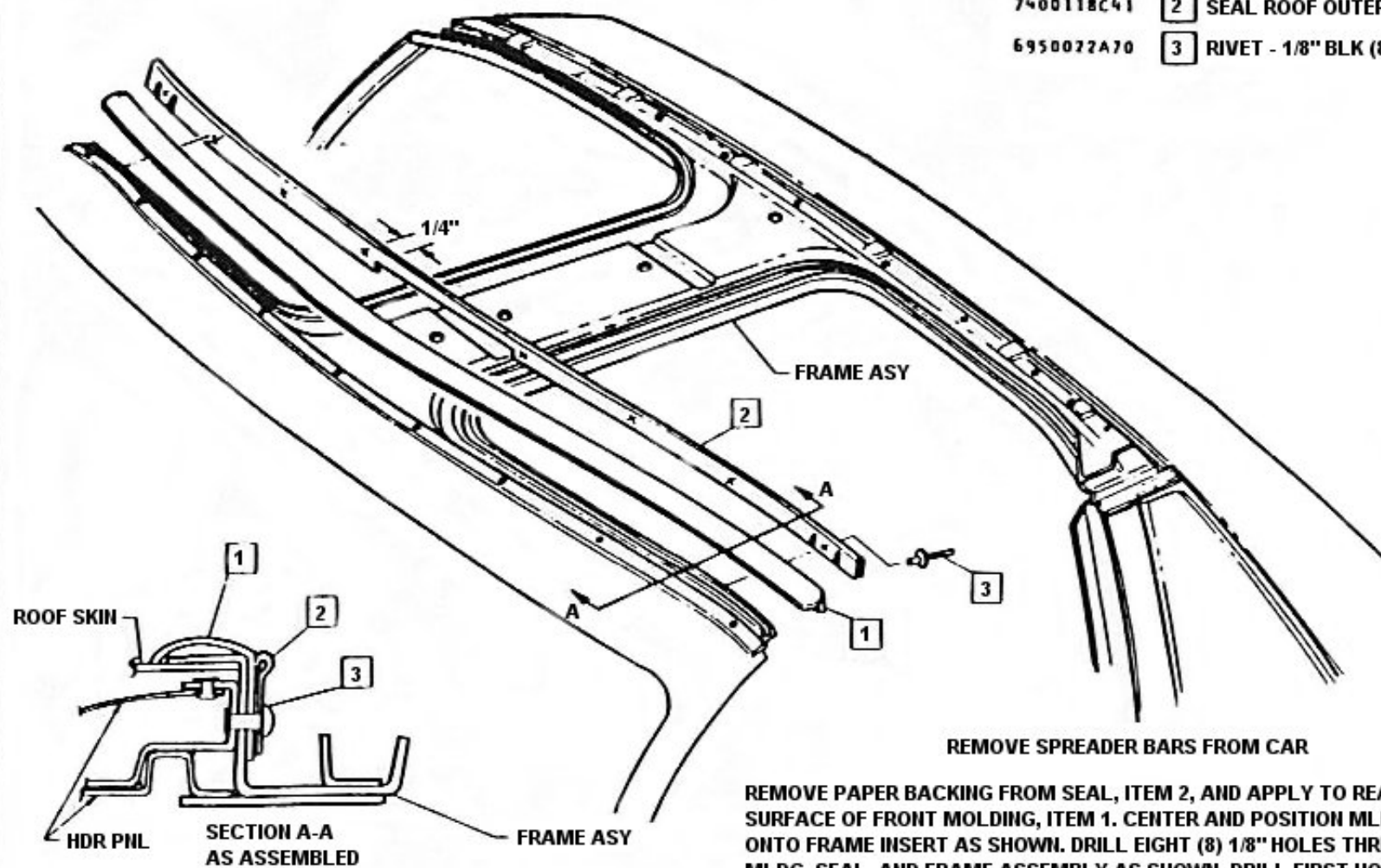
APPLY BUTYL SEALANT AS REQUIRED TO MATING SURFACES OF BRKTS, ITEM 1, 2, 3 & 4. POSITION BRKTS IN THEIR RESPECTIVE POSITIONS AS SHOWN MAKING SURE TO GET A SNUG FIT WITH TOP EDGE FLUSH TO FRAME ASY, ITEM 7.

DRILL (8) 1/8" DIA HOLES THRU SMALLER PILOT HOLES IN BRACKETS. ATTACH AT SIDE HOLES WITH RIVET, ITEM 5. DRILL (18) 1/4" DIA HOLES THRU PILOT HOLES ON UNDERSIDE OF BRACKETS. ATTACH AT 18 HOLES WITH RIVET, ITEM 6.

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE										
4/11/74		RELEASED								INSTALLATION - A AND B PILLAR BRACKETS										
1/22/74	1	6950045A70 WAS 6950033A70	5129																	
4/26/87		RE-RELEASED AS A NEW PART																		
8/27/74		RELEASED FOR REV. C.T.	7653																	
<table border="1"> <tr> <td>VEHICLE</td> <td>BODY</td> <td>L/O</td> <td>DATE</td> <td>SHEET</td> </tr> <tr> <td></td> <td></td> <td></td> <td>71 0015</td> <td>14</td> </tr> </table>											VEHICLE	BODY	L/O	DATE	SHEET				71 0015	14
VEHICLE	BODY	L/O	DATE	SHEET																
			71 0015	14																



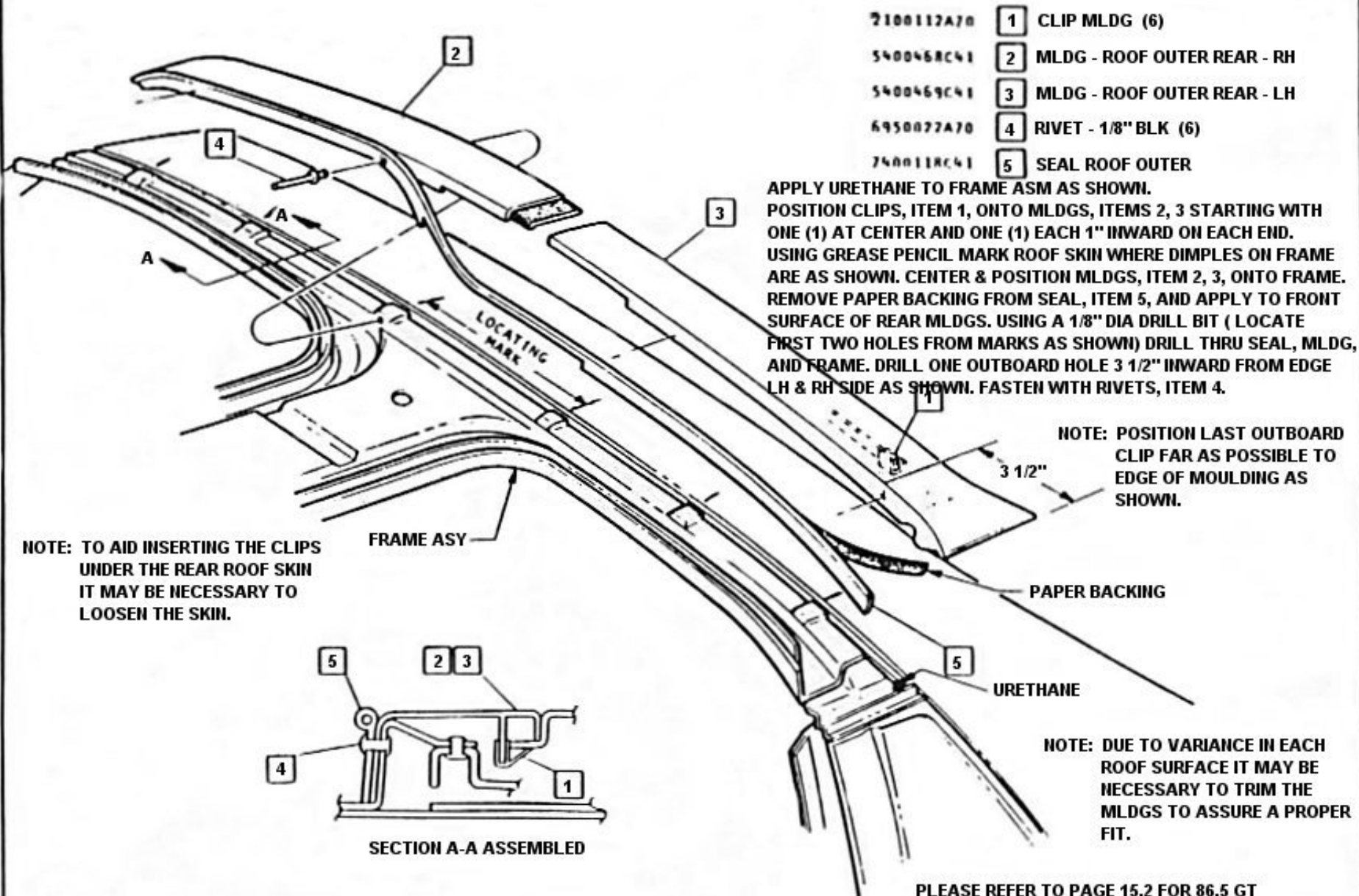
- 5400269C41 1 MLDG - ROOF OUTER FRONT
- 7400118C41 2 SEAL ROOF OUTER (1)
- 6950072A70 3 RIVET - 1/8" BLK (8)



REMOVE SPREADER BARS FROM CAR

REMOVE PAPER BACKING FROM SEAL, ITEM 2, AND APPLY TO REAR SURFACE OF FRONT MOLDING, ITEM 1. CENTER AND POSITION MLDG ONTO FRAME INSERT AS SHOWN. DRILL EIGHT (8) 1/8" HOLES THRU MLDG, SEAL, AND FRAME ASSEMBLY AS SHOWN. DRILL FIRST HOLES 1/4" AWAY FROM CENTER NOTCH IN SEAL AND REMAINING HOLES IN LOCATIONS SHOWN AT "X" MARKS. RETAIN WITH RIVETS, ITEM 3.

DATE	SYM	REVISION	AUTH	CK	DATE	SYM	REVISION	AUTH	CK	TITLE	VEHICLE	BODY	L/O-	DATE DR APPR	SHEET
4/11/4		RELEASED			7/29/85		RE-RELEASED AS A NEW PART			INSTALLATION - ROOF SEALS	R5GM	P	71-0015	1-3-87	15
7/5/4	1	ADDED 7400118A71	5160	5/5/76		RELEASED FOR 86 G.T.	7459								
7/5/5	2	7400068769C41 AHR D													
7/5/5	2	7400118C41 (2) WAS (1)													

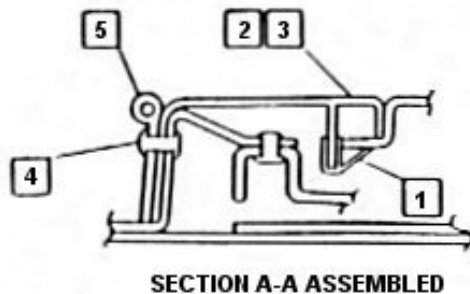


- 2100112A70 **1** CLIP MLDG (6)
- 5400468C41 **2** MLDG - ROOF OUTER REAR - RH
- 5400469C41 **3** MLDG - ROOF OUTER REAR - LH
- 6950072A70 **4** RIVET - 1/8" BLK (6)
- 7400118C41 **5** SEAL ROOF OUTER

APPLY URETHANE TO FRAME ASM AS SHOWN. POSITION CLIPS, ITEM 1, ONTO MLDGS, ITEMS 2, 3 STARTING WITH ONE (1) AT CENTER AND ONE (1) EACH 1" INWARD ON EACH END. USING GREASE PENCIL MARK ROOF SKIN WHERE DIMPLES ON FRAME ARE AS SHOWN. CENTER & POSITION MLDGS, ITEM 2, 3, ONTO FRAME. REMOVE PAPER BACKING FROM SEAL, ITEM 5, AND APPLY TO FRONT SURFACE OF REAR MLDGS. USING A 1/8" DIA DRILL BIT (LOCATE FIRST TWO HOLES FROM MARKS AS SHOWN) DRILL THRU SEAL, MLDG, AND FRAME. DRILL ONE OUTBOARD HOLE 3 1/2" INWARD FROM EDGE LH & RH SIDE AS SHOWN. FASTEN WITH RIVETS, ITEM 4.

NOTE: POSITION LAST OUTBOARD CLIP FAR AS POSSIBLE TO EDGE OF MOULDING AS SHOWN.

NOTE: TO AID INSERTING THE CLIPS UNDER THE REAR ROOF SKIN IT MAY BE NECESSARY TO LOOSEN THE SKIN.



NOTE: DUE TO VARIANCE IN EACH ROOF SURFACE IT MAY BE NECESSARY TO TRIM THE MLDGS TO ASSURE A PROPER FIT.

PLEASE REFER TO PAGE 15.2 FOR 86.5 GT

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE				
2/26/81		RE-RELEASED AS A NEW PAM	7/27/81	AW						INSTALLATION REAR ROOF MOULDING				
5/25/81		RELEASED FOR 86.5 G.T.	7/25/81	AW										
										VEHICLE	BODY	L/D-	DATE OR APPR	SHEET
										P.C.M.				15.1

△ TORQUE

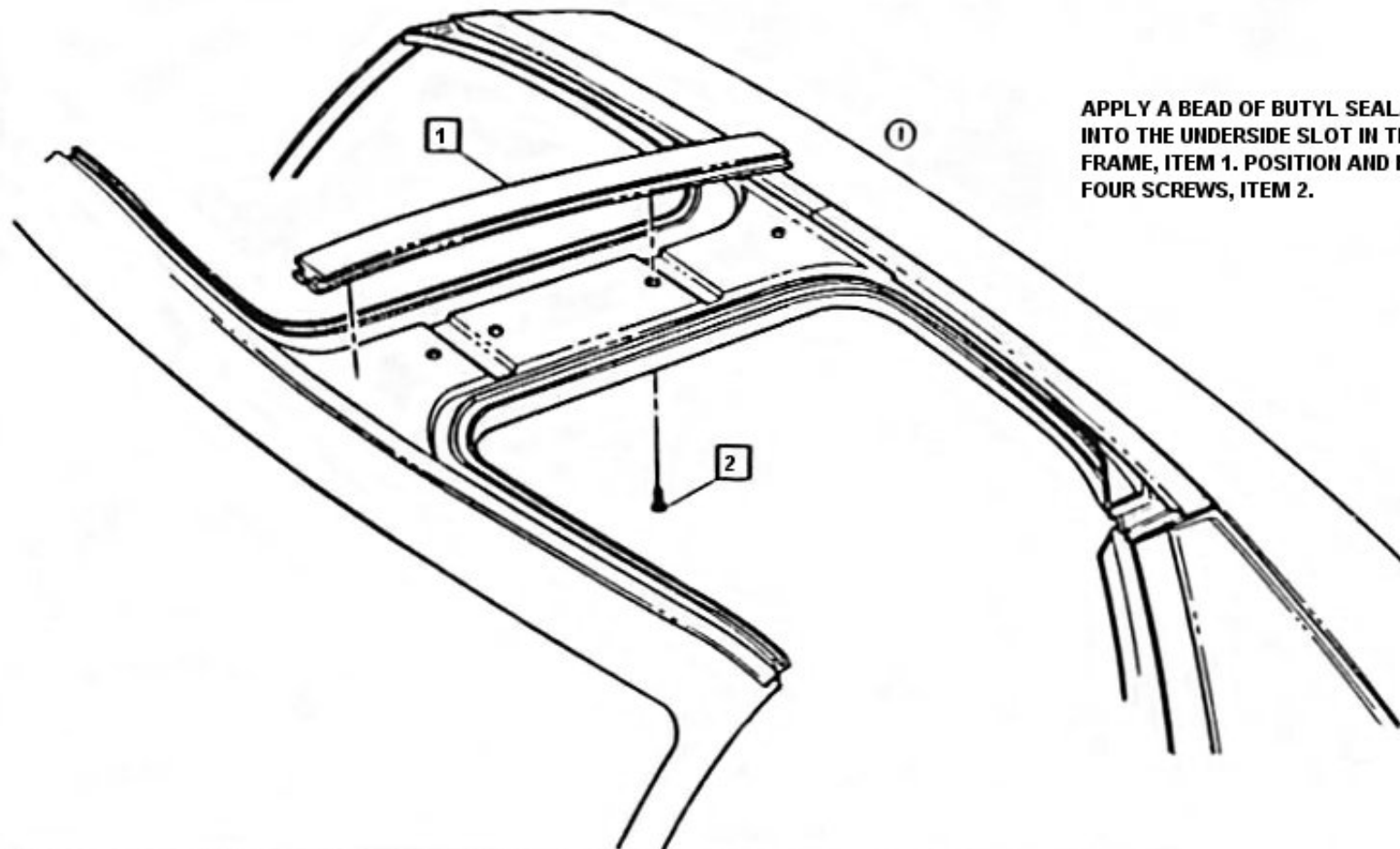
□ ITEM REFERENCE

▣ PART OF OR EXISTING



380095C41 **1** FRAME - CENTER

7330014A70 **2** SCREW - 10-16 x 1/2 PHILIPS TRUSS HEAD TYPE A, B, PI ZINC CHROMATE. (4)



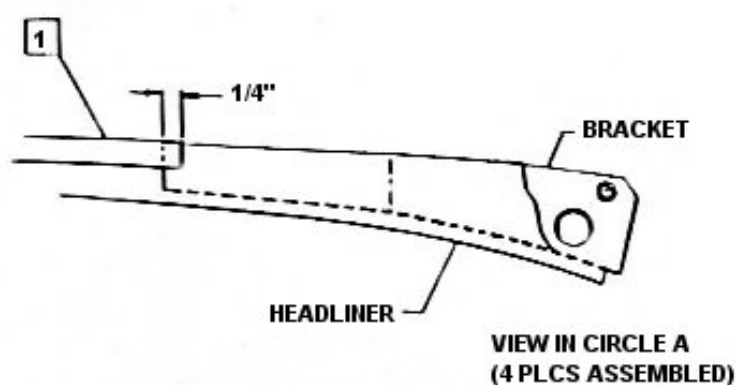
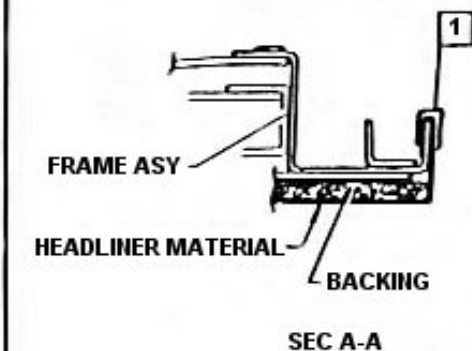
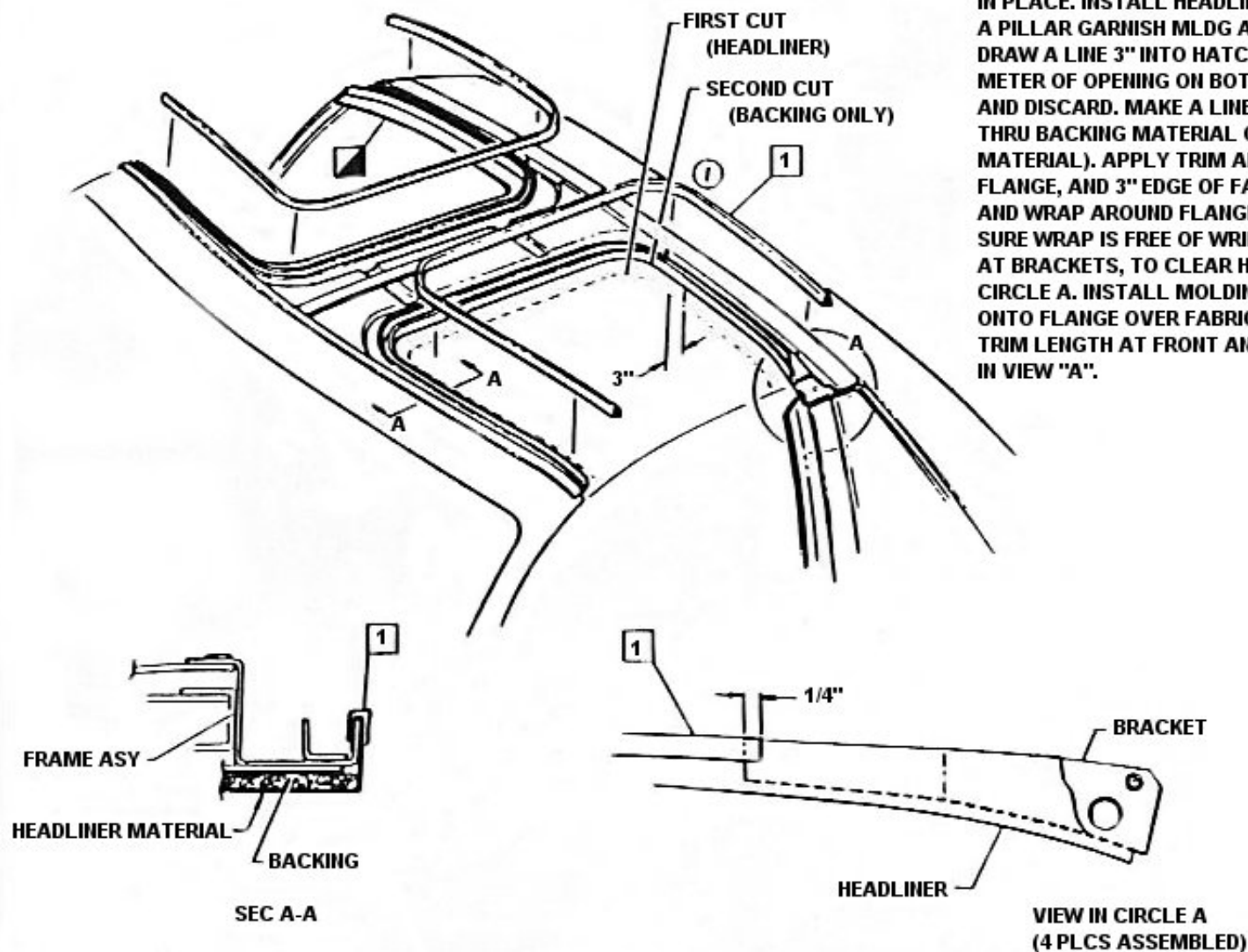
APPLY A BEAD OF BUTYL SEALANT INTO THE UNDERSIDE SLOT IN THE CENTER FRAME, ITEM 1. POSITION AND FASTEN WITH FOUR SCREWS, ITEM 2.

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE				
6/13/6		RELEASED								INSTALLATION - CENTER FRAME				
7/3/5	1	DRAWING REV'D												
2/26/85		RE-RELEASED AS A NEW PART	6622	CR										
5/25/8		RELEASED FOR RGS G.I.	7659	CR						VEHICLE	BODY	L/O	DATE	SHEET
										RSM,	6"	71 0015	7-20-84	16
													DR APPR	



5400332A41 [1] MOLDING - HEADLINER LOCK (2)

APPLY A LIGHT COAT OF TRIM ADHESIVE TO BOTTOM OF FRAME SAY IN HATCH OPENING TO HELP HOLD HEADLINER IN PLACE. INSTALL HEADLINER BY REPLACING SUN VISORS, A PILLAR GARNISH MLDG AND REAR GARNISH MOLDING. DRAW A LINE 3" INTO HATCH OPENING AROUND PERIMETER OF OPENING ON BOTH SIDES. CUT AROUND LINE AND DISCARD. MAKE A LINE AT PERIMETER, AND CUT THRU BACKING MATERIAL ONLY (DO NOT CUT HEADLINER MATERIAL). APPLY TRIM ADHESIVE TO BOTH SIDES OF FLANGE, AND 3" EDGE OF FABRIC. PULL MATERIAL UP AND WRAP AROUND FLANGE, AS IN SEC. A-A. MAKE SURE WRAP IS FREE OF WRINKLES. TRIM CORNERS, AT BRACKETS, TO CLEAR HOLES AS SHOWN IN VIEW OF CIRCLE A. INSTALL MOLDING, ITEM 1, BY DRESSING ONTO FLANGE OVER FABRIC, AS SHOWN IN SEC A-A. TRIM LENGTH AT FRONT AND REAR BRACKETS AS SHOWN IN VIEW "A".

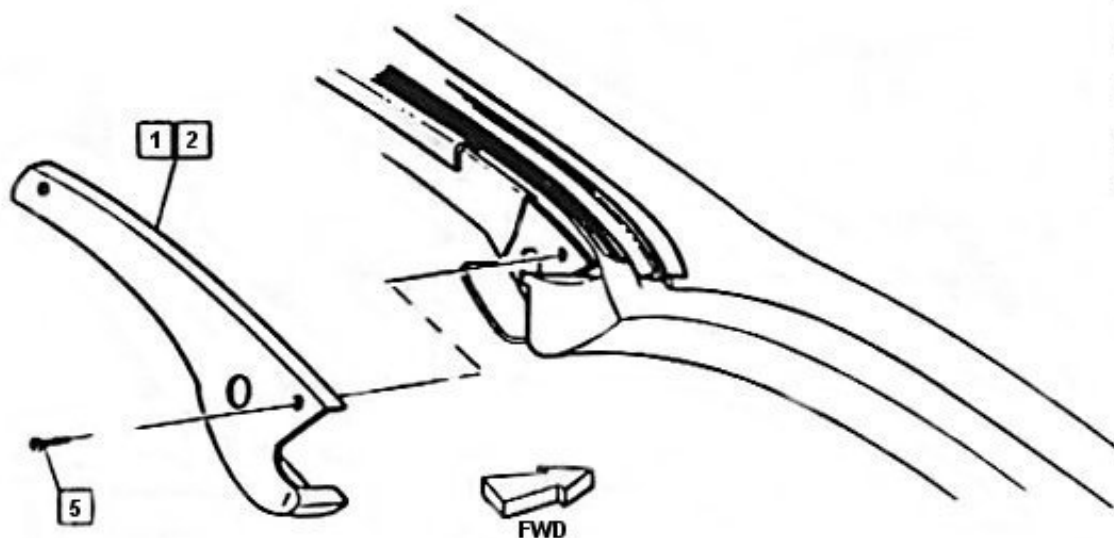


DATE	SYM	REVISION	AUTH	CK	DATE	SYM	REVISION	APPR	CK	TITLE
4/11/74		RELEASED								HEADLINER & LOCK MOLDING INSTALLATION
7/24/75	1	DRAWING REV'D								VEHICLE
9/26/85		RE-RELEASED AS A NEW PAR	6244	GA						BODY
1/5/76		RELEASED FOR RE. G.I.	7459	LR						L/O-

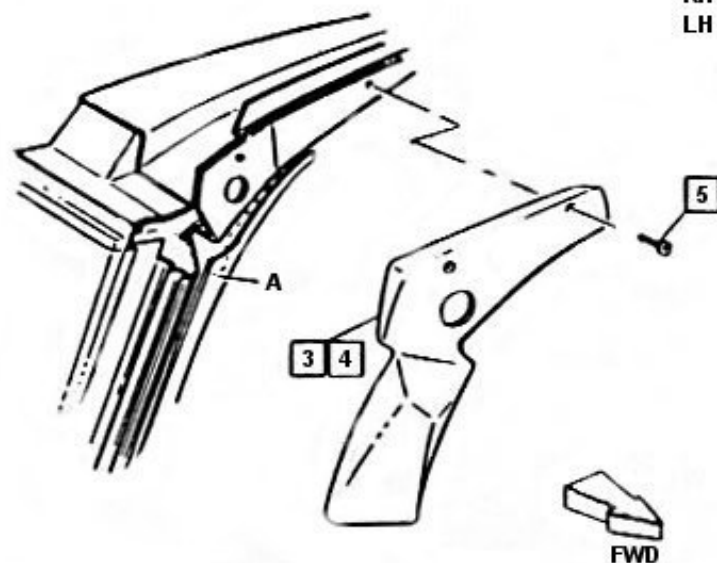
DATE	APPD	SHEET
		18

TORQUE
 ITEM REFERENCE
 PART OF AN FITTING

- 1870176C41 1 CAP-A PILLAR TRIM RH
- 1870177C41 2 CAP-A PILLAR TRIM LH
- 1870178C41 3 CAP-B PILLAR TRIM RH
- 1870179C41 4 CAP-B PILLAR TRIM LH
- 7320068A70 5 SCREW SELF TAP 8-18 x 1/2 (12)



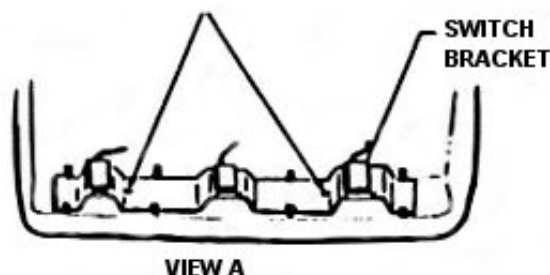
RH SHOWN
LH OPP.



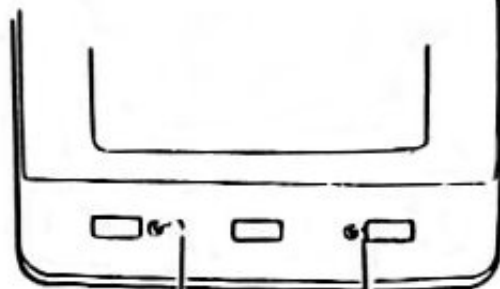
HOLD "A" PILLAR TRIM CAP IN LOCATION SHOWN AND ADJUST UNTIL AN EVEN FLUSH FIT IS ACHIEVED. DRILL THREE 1/8" DIA HOLES THRU PILOT HOLES IN CAP. ATTACH WITH SCREWS, ITEM 5. HOLD "B" PILLAR TRIM CAP, ITEM 3 & 4, IN POSITION AND MARK ANY AREAS THAT MIGHT NEED TO BE TRIMMED FROM GARNISH MLDG TO INSURE PROPER CAP FIT. CAUTION: DO NOT OVER TRIM, CAP MUST COVER ANY MODIFICATIONS. DO NOT SHEAR GARNISH MLDG, CAREFULLY TRIM WITH A COPING SAW. CUT "A" SHOWS LIKELY PATH OF CUT.

NOTE: PAINT A & B CAPS TO MATCH INTERIOR COLOR SCHEME.

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE										
9/11/4		RELEASED								INSTALLATION - TRIM CAPS AT PILLARS										
7/26/8		RE-RELEASED AS A NEW PAH	6827	CA																
3/5/9		RELEASED FOR R65 G.T.	7459	AW																
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>VEHICLE</td> <td>BODY</td> <td>L/O-</td> <td>DATE DR</td> <td>SHEET</td> </tr> <tr> <td>R.M.</td> <td>P</td> <td>71-0015</td> <td>APR</td> <td>21</td> </tr> </table>											VEHICLE	BODY	L/O-	DATE DR	SHEET	R.M.	P	71-0015	APR	21
VEHICLE	BODY	L/O-	DATE DR	SHEET																
R.M.	P	71-0015	APR	21																



VIEW A

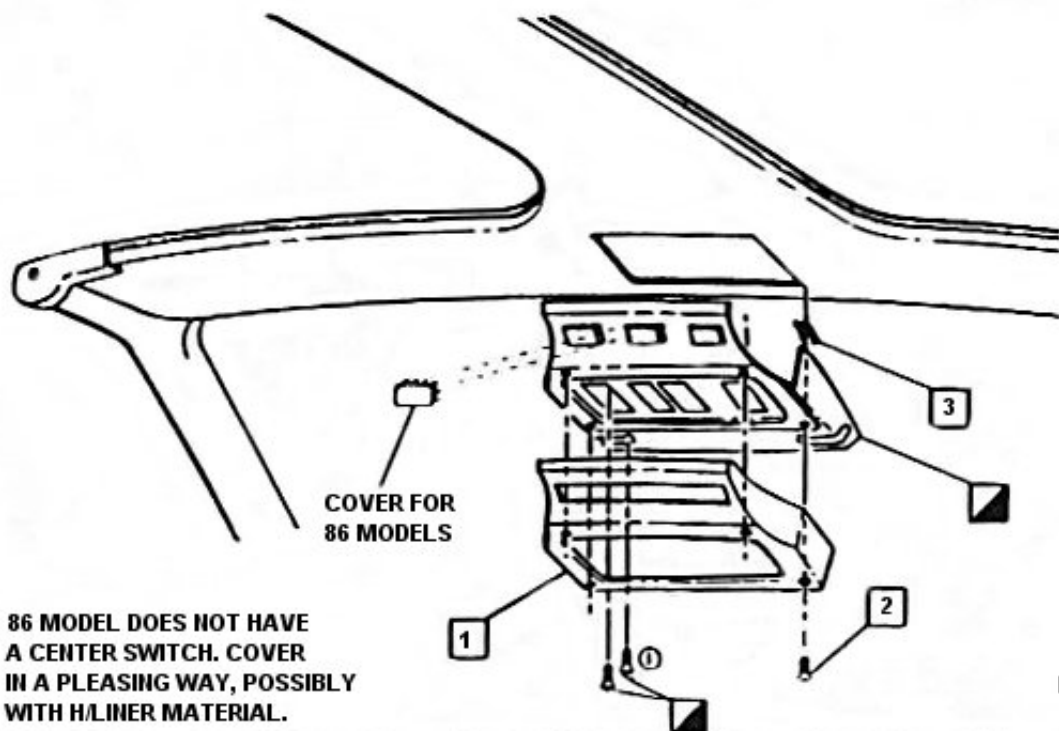


VIEW B

- 4330007C41 **1** HOUSING - MAP LITE
- 7320068A70 **2** SCREW - S.T. 8-18 x 1/2 (4)
- 3550011A70 **3** SPEED NUT (4)
- 6950092A70 **4** RIVET - 1/8 C/SUNK (2)

NOTE: PAINT TO MATCH INTERIOR - A/B CAPS, MAP LITE, SIDE-RAIL COVERS.

DRILL TWO 1/8" HOLES THRU REAR OF MAP LITE AT LOCATIONS SHOWN IN VIEW A. COUNTERSINK THE HOLES ON THE FRONT SIDE AS SHOWN IN VIEW B, AND RETAIN WITH RIVET, ITEM 4. PLACE TEMPLATE, SUPPLIED ON LAST PAGE OF THIS ASSEMBLY MANUAL ON FACE OF MAP LITE, LOCATING TEMPLATE BY ALIGNING REAR EDGE OF TEMPLATE WITH REAR EDGE OF BRUSHED PORTION OF MAP LITE FACE. BE SURE ALSO THAT HOLE IN TEMPLATE IS SQUARE WITH RECESSED LIGHT AREA. MARK EDGES OF RADIUS AT FRONT OF TEMPLATE, AND REMOVE TEMPLATE. CUT ALONG TRIM LINE THRU MAP LITE AND SWITCH BRACKET. PLACE HOUSING, ITEM 1, OVER MAP LITE CENTER AND MARK MAP LITE AT FOUR PILOT HOLES IN HOUSING. REMOVE HOUSING AND DRILL FOUR 1/8" HOLES AT MARKS. ATTACH HOUSING TO MAP LITE USING SCREWS, ITEM 2, AND SPEED NUTS, ITEM 3. HOLD ENTIRE ASY UP TO HEADLINER SO THAT CORNERS ARE CENTERED BETWEEN OPENINGS IN ROOF. USING ORIGINAL MOUNTING HOLES IN MAP LITE AT PILOT HOLES, DRILL FOUR 1/8" HOLES THRU BOTTOM SURFACE OF INSERT ONLY. ATTACH WITH EXISTING SCREWS, AFTER CONNECTING WIRING.

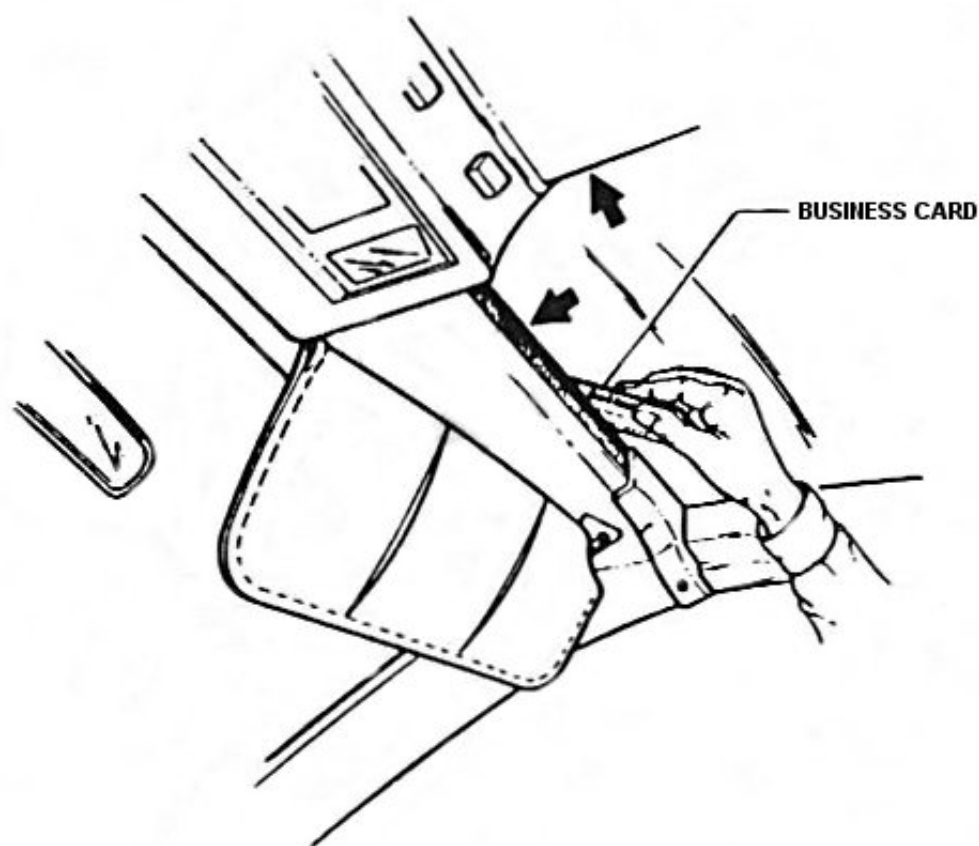


COVER FOR 86 MODELS

NOTE: 86 MODEL DOES NOT HAVE A CENTER SWITCH. COVER IN A PLEASING WAY, POSSIBLY WITH H/LINER MATERIAL.

PLEASE REFER TO PAGE 23.1 FOR 86.5 GT

DATE	SYM	REVISION	AUTH	CR	DATE	SYM	REVISION	AUTH	CR	TITLE
8/23/74		RELEASED								REWORK & INSTALLATION - MAP LITE & HOUSING
8/28/74	1	ADDED 7320111A70	5277							VEHICLE 85GM BODY 1' U/O- 71-0015 DATE 8/28/74 BY APPR
7/26/85		RE-RELEASED AS A NEW PART	6124	sw						SHEET 23
5/5/76		RELEASED FOR 86.5 G.T.	7459	sw						



BEFORE WATER TESTING THE VEHICLE TO CHECK SEALING INTEGRITY, CHECK SURROUND SEAL TO GLASS COMPRESSION BY INSERTING A BUSINESS CARD AT THE SEAL JOINT, ESPECIALLY AT THE B-PILLAR SEAL DETAIL. READJUST THE GLASS OR SHIM THE SEAL AS REQUIRED TO ENSURE PROPER SEALING.

DATE	SYM	REVISION	AUTH	CK	DATE	SYM	REVISION	AUTH	CK	TITLE														
1/26/75		RELEASED AS A NEW PAM	6024	20						FIERO T-ROOF GLASS SEAL CHECK														
1/5/76		RELEASED FOR 86's G.I.	7459	69																				
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:20%;">VEHICLE</td> <td style="width:10%;">BODY</td> <td style="width:10%;">L/O-</td> <td style="width:10%;">DATE</td> <td style="width:10%;">DR</td> <td style="width:10%;">APPB</td> <td style="width:10%;">SHEET</td> </tr> <tr> <td>85GM</td> <td>F</td> <td>71-0015</td> <td>1/26/75</td> <td>69</td> <td></td> <td>26</td> </tr> </table>											VEHICLE	BODY	L/O-	DATE	DR	APPB	SHEET	85GM	F	71-0015	1/26/75	69		26
VEHICLE	BODY	L/O-	DATE	DR	APPB	SHEET																		
85GM	F	71-0015	1/26/75	69		26																		