

Installation Manual For 86.5 FIERO T-ROOF

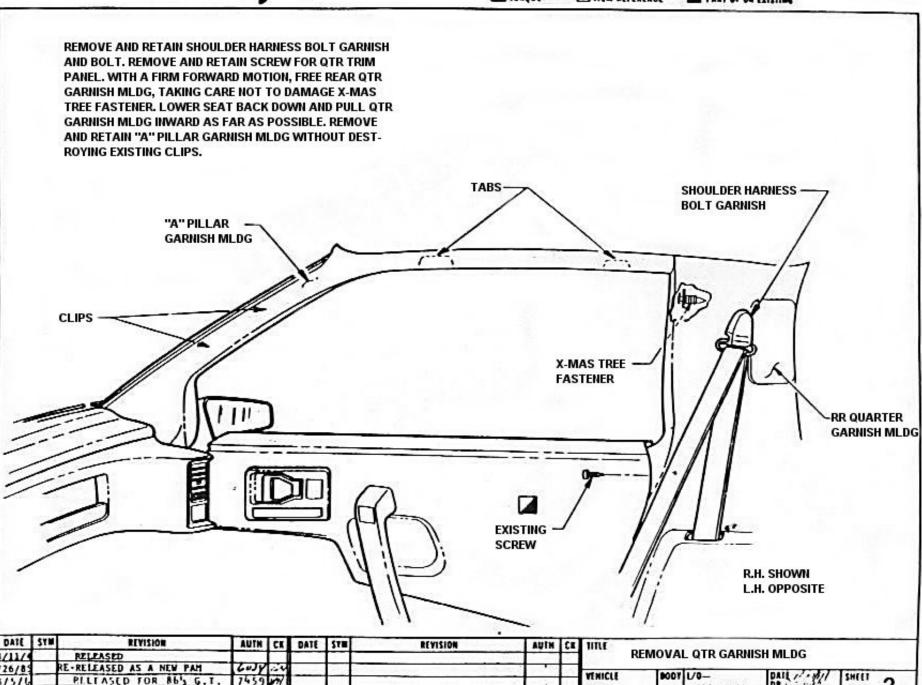
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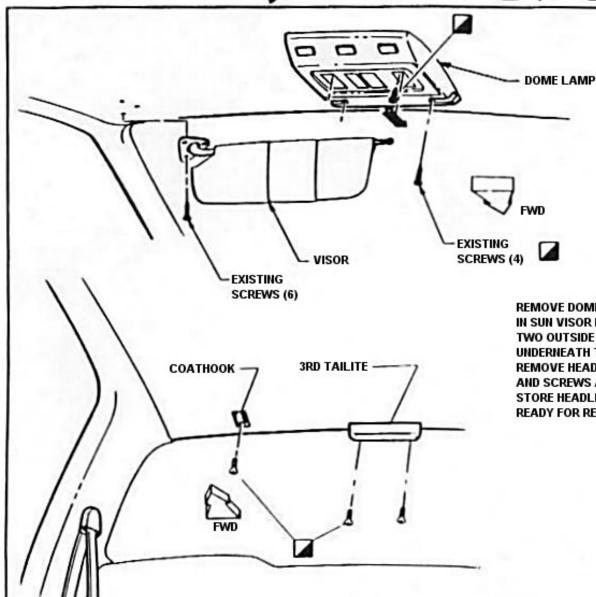
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REMOVE DOME LAMP ASY BY REMOVING TWO SCREWS LOCATED IN SUN VISOR RETAINING SLOTS. ALSO BY REMOVING THE TWO OUTSIDE LENS COVERS AND THE TWO SCREWS LOCATED UNDERNEATH THE LENS COVERS. RETAIN LAMP & SCREWS. REMOVE HEADLINER BY REMOVING COATHOOKS & SCREWS AND SCREWS ATTACHING THIRD TAIL LIGHT ASSEMBLY. STORE HEADLINER IN CLEAN, SAFE PLACE UNTIL IT IS READY FOR REWORK.

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/11/4		PELFASID	_							REMOVAL DOME LAMP & SUN VISORS
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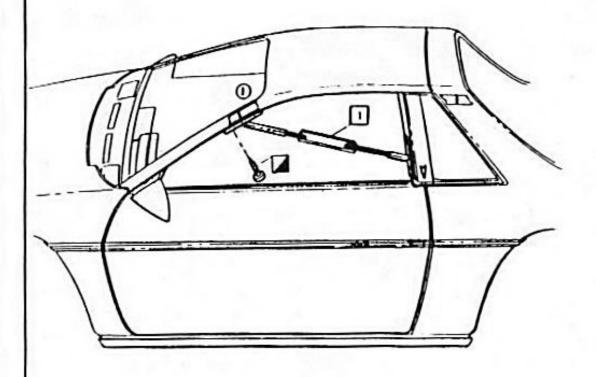
PRODUCT ASSEMBLY MANUAL Cars & Concepts, Inc. △ TORQUE THE REFERENCE PART OF OR EXISTING (DISCARD) DRIP RAIL MOLDING WEATHER SEAL RETAINER SEAL "A" PILLAR / RAIL **SEAL RETAINER** STOW ALL RETAINED PARTS "A" PILLAR IN TRUNK AREA. **CUT HERE CUT EXISTING WEATHERSEALS 1/4" BELOW MOUNTING** SCREWS AT MOLDED DETAILS. FRONT AND REAR. REMOVE SCREWS AND UPPER PORTION OF SEALS AND DISCARD. REMOVE AND RETAIN "A" & "B" PILLAR SEAL RETAINERS AND MOUNTING HARDWARE, REMOVE DRIP RAIL MOLDINGS AND DISCARD. STOW ALL RETAINED PARTS IN TRUNK AREA AS SHOWN. DATE STM BEAIZION DATE SYM CE BEAISION AUTH CE TITLE RELEASED REMOVAL DOOR OPENING WEATHER SEALS & RETAINERS E-RELEASED AS A NEW PAH 26/8 64.W DATE TO SHEET MENICLE 3/5/1 RELLASED FOR M6', G.T. 7459 71 0015 250 11

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1480030/1C41 1 SPREADER BAR



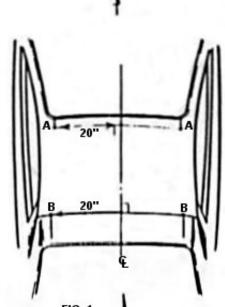
INSTALL SPREADER BARS IN EXISTING SEAL RETAINING HOLES IN "A" AND "B" PILLARS, AS SHOWN WITH EIGHT SCREWS, RETAINED FROM SEAL RETAINERS PLACED IN TRUNK.

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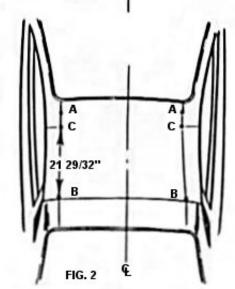
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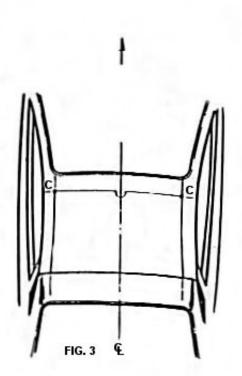
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MEASURE ROOF FROM SIDE TO SIDE AT FRONT AND REAR OF ROOF TO ESTABLISH CENTERLINE. CONNECT CENTER POINTS WITH GREASE PENCIL. TO ENSURE A PROPER CUT, IT IS IMPORTANT TO FOLLOW THE NEXT STEPS EXACTLY.

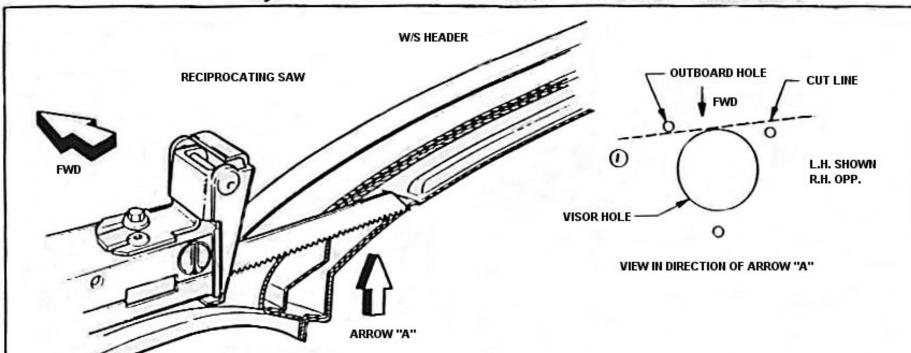
- 1. MEASURE 20" PERPENDICULARLY OUTWARD FROM CENTERLINE TO ESTABLISH POINTS A, AS SHOWN IN FIGURE 1.
- 2. MEASURE 20" PERPENDICULARLY OUTWARD FROM CENTERLINE TO ESTABLISH POINTS B, AS SHOWN IN FIGURE 1.
- 3. CONNECT POINTS A & B WITH A LINE. EXTENDING TO REAR EDGE OF FRONT ROOF PANEL.
- 4. FROM FRONT EDGE OF REAR ROOF PANEL, MEASURE ALONG LINE A-B & SCRIBE POINT C, 21 29/32" FORWARD OF REAR ROOF PANEL EDGE AS SHOWN IN FIGURE 2.
- 5. LOCATE SCRIBE TEMPLATE ON TOP ROOF WITH DARTS ON CENTERLINE AND FRONT EDGE ALIGNED AT SCRIBED POINT C, AS SHOWN IN FIGURE 3. MARK FRONT EDGE OF ROOF BY TRACING TEMPLATE WITH GREASE PENCIL.

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(26/)	_	REMELIEASED AS A NEW P.A.M.	metry.	3			and the state of t	-		ROOF CUTTING PROCEDURE
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AFTER CUTTING, RUSTPROOF ALL EXPOSED **METAL EDGES**

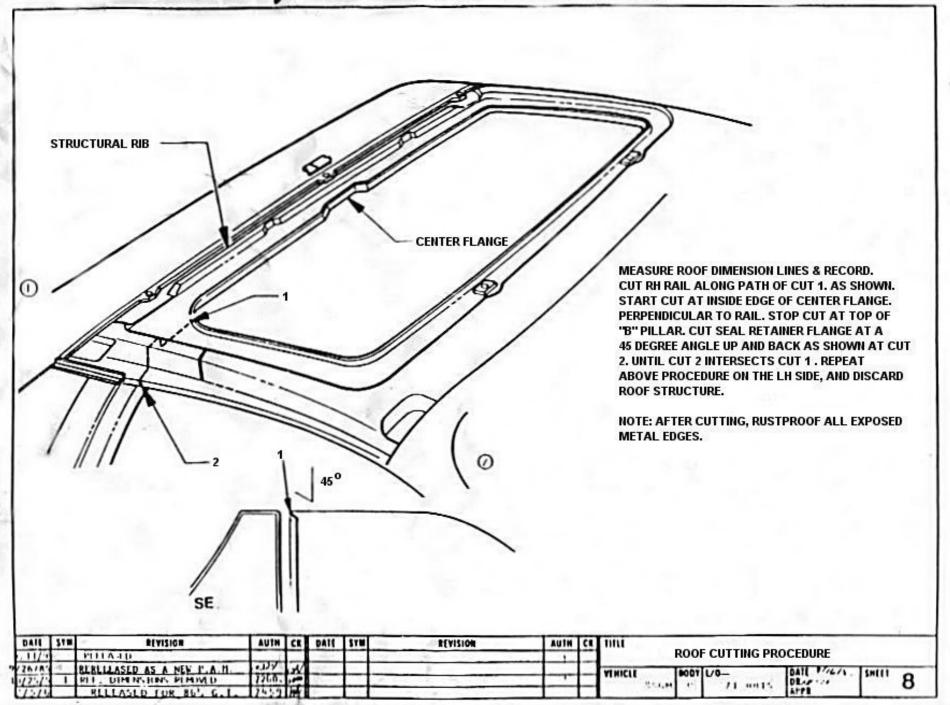
USING RECIPROCATING SAW, SAW FROM CENTER HOLE ALONG SCRIBE LINE IN EACH DIRECTION. BE SURE TO CUT VERTICAL RELATIVE TO THE GROUND REMOVE ROOF RETAINING BOLTS FROM INTERIOR OF CAR. REMOVE AND DISCARD ROOF AND BOLTS. PARTIALLY LOOSEN THREE (3) BOLTS RETAINING ROOF AT REAR OF INTERIOR.

IMPORTANT NOTE: CUT THROUGH VISOR HOLE MUST APPEAR AS SHOWN IN VIEW "A". IF IT IS NOT IT MUST BE GRINDED FOR PROPER INSTALLATION OF T-ROOF.

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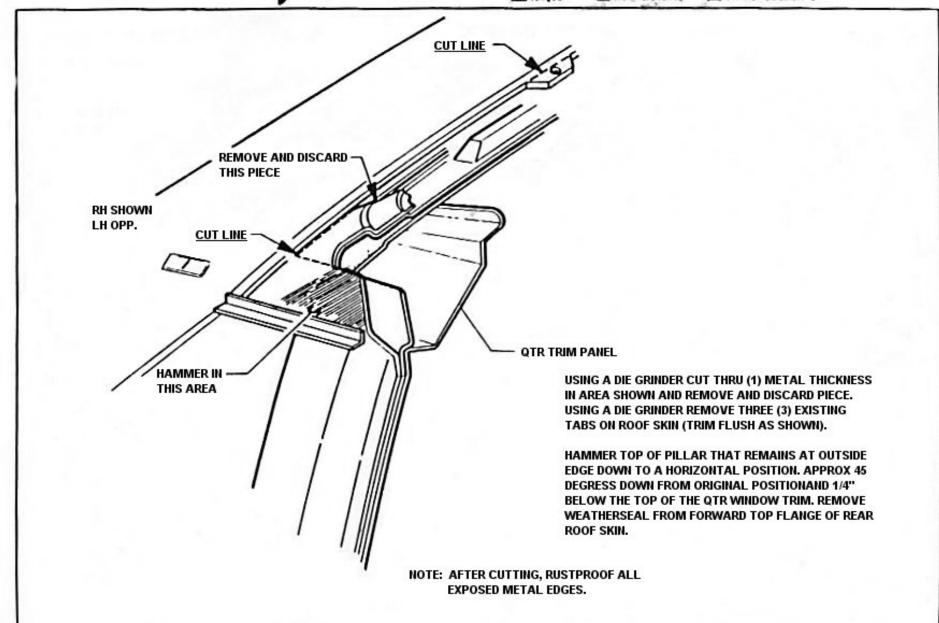


PRODUCT ASSEMBLY MANUAL Cars & Concepts, Inc THE REFERENCE PART OF OR EXISTING △ tongue REAR CUT STRAIGHT INTO CENTER FLANGE AND ONCE THRU, IMMEDIATELY SAW TO THE LEFT (TOWARDS RH SIDE OF CAR). SAW ALONG EDGE OF STRUCTURAL RIB AS SHOWN AT CUT 3. STOP CUTTING APPROXIMATELY AT BEGINING OF RAIL PEAK AND ROTATE SAW (WHILE CUTTING) 45 CUTTING APPROX. 1" PAST RAIL PEAK. AT A 45 ANGLE BEGIN A CUT 1" PAST CENTER FLANGE RAIL PEAK, STRAIGHT THRU TO END OF CUT 3. AS SHOWN AT CUT 4. REPEAT ABOVE ON LH SIDE MAKING A STRAIGHT CONTINUOUS TRIM ALONG STRUCTURAL RIB AS SHOWN IN CUT 5. AT A 450ANGLE BEGIN A CUT AT UPPER **RAIL PEAK** CORNER OF QUARTER WINDOW, CUT THRU TO CUT 4, AS SHOWN AT CUT 6. **QTR TRIM PANEL** NOTE: AFTER CUTTING, RUSTPROOF ALL EXPOSED THIS IS HOW CUTS SHOULD LOOK METAL EDGES. AFTER CUTS 3 - 6 REVISION DATE STW BENISION. AUTH CE TITLE BIRELLASED AS A NEW PAH ROOF CUTTING PROCEDURE PLITASED FOR RES G.T AEXICIE 8.1

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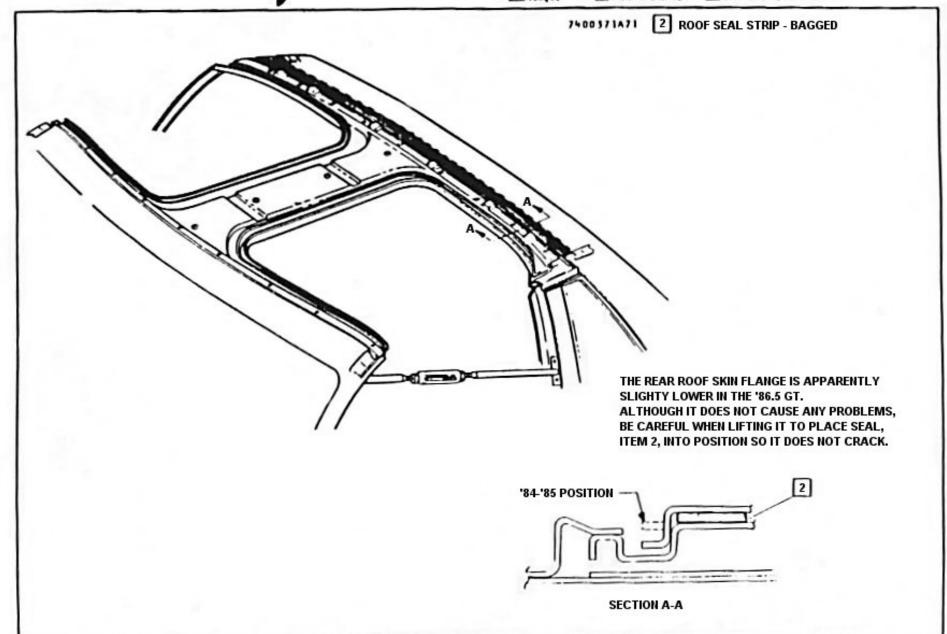
PRODUCT ASSEMBLY MANUAL Care & Concepts, Inc. THE MITTERICE PART OF OR EXISTING △ toeque 6850777C41 1 REINF. W/SHLD 6950033A70 2 RIVET 1/4" (4) 6950Q30A70 3 RIVET 1/8"(7) [3] APPLY A BUTYL SEALANT AS REQUIRED TO BOTH BOTTOM MATING SURFACES OF REINF., ITEM 1. PLACE ON CAR SO THAT TOP SURFACE IS BETWEEN ROOF SKIN AND TOP OF HDR. PNL., SURFACE. CENTER REINF. BETWEEN SUN VISOR HOLES. DRILL A 1/8" HOLE THRU LOWER HEADER PANEL AND LOWER REINF. SURFACE 1" BEHIND FIRST BREAK IN LOWER HEADER PANEL, AND 9 1/4" IN FROM CENTER OF VISOE HOLES, AT EACH SIDE. **RETAIN WITH RIVET, ITEM 3** DRILL FOUR EQUALLY SPACED 1/4 INCH HOLES 2 THRU LWR HDR PNL AND LWR REINF. SURFACE, AT LOCATION SHOWN IN SECTION. HOLES AT PILOT HOLE **ENDS SHOULD BE APPROX 2 INCHES IN FROM** EDGE OF REINF. RETAIN WITH FOUR RIVETS, 3 ITEM 2. MEASURE ROOF SKIN WITH W/SHLD HDR INSTALLED 71 TOP HDR PNI IN POSITION. STARTING FROM LH SIDE TO RH USING DIMENSIONS SHOWN. DRILL (5) FIVE 3/16" DIA. HOLES THRU ROOF SKIN. DRILL (5) 1/8" DIA. **BUTYL SEALANT** HOLES FROM PILOT HOLES INTO HDR REINF. ITEM 1 AND HDR PANEL. FASTEN WITH RIVETS, ITEM 3. LWR HDR PNL DATE STE BENISION DATE STU BEAIZION TITLE INSTALLATION HEADER REINF. E-RELEASED AS A NEW PAH MINICIE

Case & Consepts, Inc.	PRODUCT ASSEMBLY MANUAL A 104QUE THE METERICE TO PART OF OR EXISTING
	100096C11 1 FRAME ASY - ROOF INSERT 7000371A70 2 ROOF SEAL STRIP - BAGGED LIFT ROOF SKIN UPWARD AND INSTALL SEAL, ITEM 2, BETWEEN
	ROOF SKIN AND INNER STRUCTURE AS SHOWN IN SECTION A-A. APPLY A BUTYL SEALANT TO ALL UNDERSIDE MATING SURFACES OF FRAME ASSEMBLY, ITEM 1. FROM INSIDE OF CAR LOAD FRAME ASSEMBLY INTO POSITION, REAR END FIRST AND AS FAR BACK AS POSSIBLE. LIFT FRONT END OF FRAME ASSEMBLY UP THRU HEADER, AND SLIDE FORWARD INTO SNUG POSITION.
	1 2 ROOF SKIN INNER STRUCTURE
HEADER BUTYL SEALANT	SECTION A-A
SECTION B-B	PLEASE REFER TO PAGE 10.1 FOR 86.5 GT
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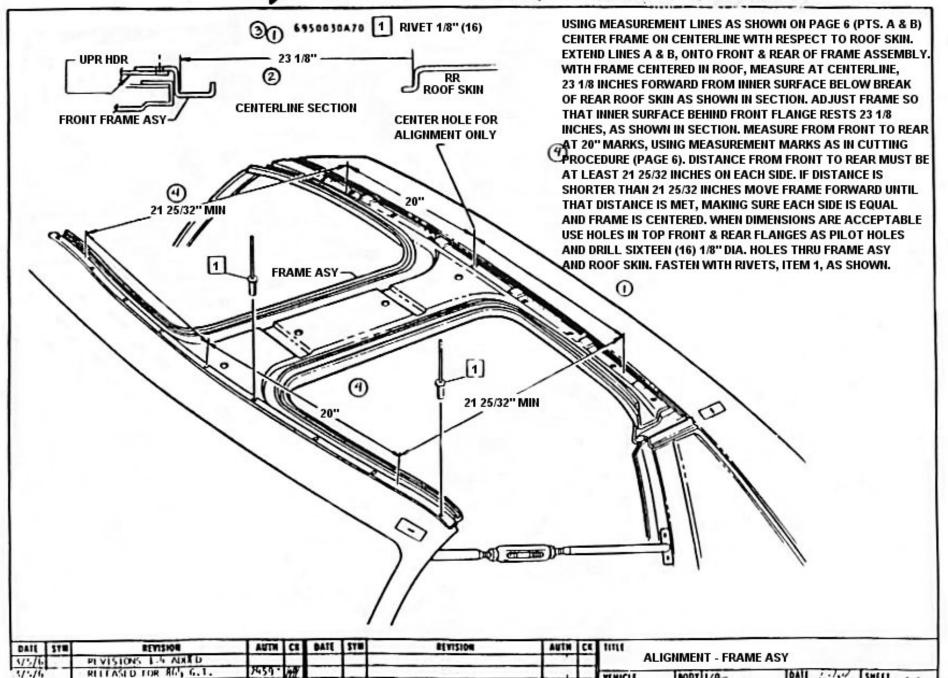
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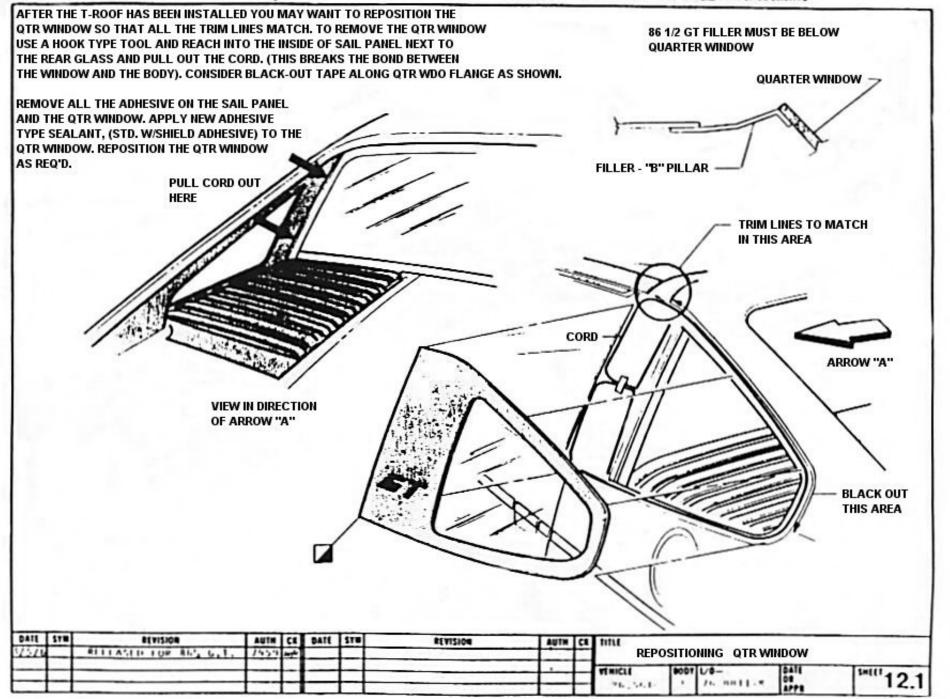
PRODUCT ASSEMBLY MANUAL Cass & Concepts, Inc. △ recoput TIEM BEFEBENCE PART OF OR EXISTING 1 FILLER "B" PILLAR LH 3610011641 BUTYL SEALANT 2 FILLER "B" PILLAR RH 3610017641 GARNISH 3 FRAME ASY ROOF INSERT 3800096611 4 RIVET 1/8" (10) 6950030A70 SECTION A-A 1 2 6950027A70 5 RIVET BLACK (2) **BUTYL SEALANT** 1 2 L.H. SHOWN PILOT HOLE R.H. OPP. APPLY AN APPROPRIATE SEALANT TO MATING SURFACES OF FILLER, ITEM 1 & 2, AS SHOWN. USING SAME SEALANT воттом FILL AREA BELOW MOUNTING LOCATIONS FOR "B" PILLAR FLANGE FILLERS TO PREVENT WATER LEAK. (THIS MAY REQUIRE A LOT OF SEALANT) POSITION FILLER BY LIFTING END FRAME ASY, ITEM 3, MAKING SURE BOTTOM FLANGE OF FILLER IS OVERLAPPED BY TOP FLANGE OF "B" PILLAR GARNISH COVER. A SNUG FIT BETWEEN BOTTOM SURFACE "B" PILLAR OF INSERT AND TOP SURFACE OF FILLER SHOULD BE **QTR GARNISH** MAINTAINED. (AS SHOWN IN SECTION A-A) FINGER WIPE BUTYL AT JOINT. MEASURE 1/4" IN FROM REAR EDGE AND 1/4" UP FROM OUTBOARD EDGE & DRILL A 1/8 INCH HOLE THRU INSERT AND FILLER. ATTACH WITH RIVETS. ITEM 4. DRILLA 1/8 INCH HOLE AT APPROX. 1/2 INCH BEHIND FRONT INSERT FLANGE AND 1/2 INCH IN FROM END AS SHOWN. ATTACH WITH RIVET, ITEM 4. DRILL A 1/8 INCH HOLE IN REMAINING SIX PILOT HOLES ON TOP RR FLANGE OF FRAME (EXCLUDE CENTER) AND RETAIN WITH RIVETS, ITEM 4. DRILL A 1/8 INCH HOLE THRU "B" PILLAR QTR GARNISH TOP FLANGE & BOTTOM FLANGE OF FILLER. * NO RIVET IN '86.5 GT ITEM 1 & 2. ATTACH WITH RIVET, ITEM 5, AS SHOWN. REVISION AUTH CK DATE STR CE TITLE DATE STM \$EM2164 AUTH INSTALLATION - "B" PILLAR FILLER 1/11/ RELEASED E-RELEASED AS A NEW PAM 6024 64 DATE / INV 26/8 MENICLE 900T L/0-6950027A/0 ADOLD 7231 14 71 - 0015 4 ... M RILLASID FOR 865 G. I.

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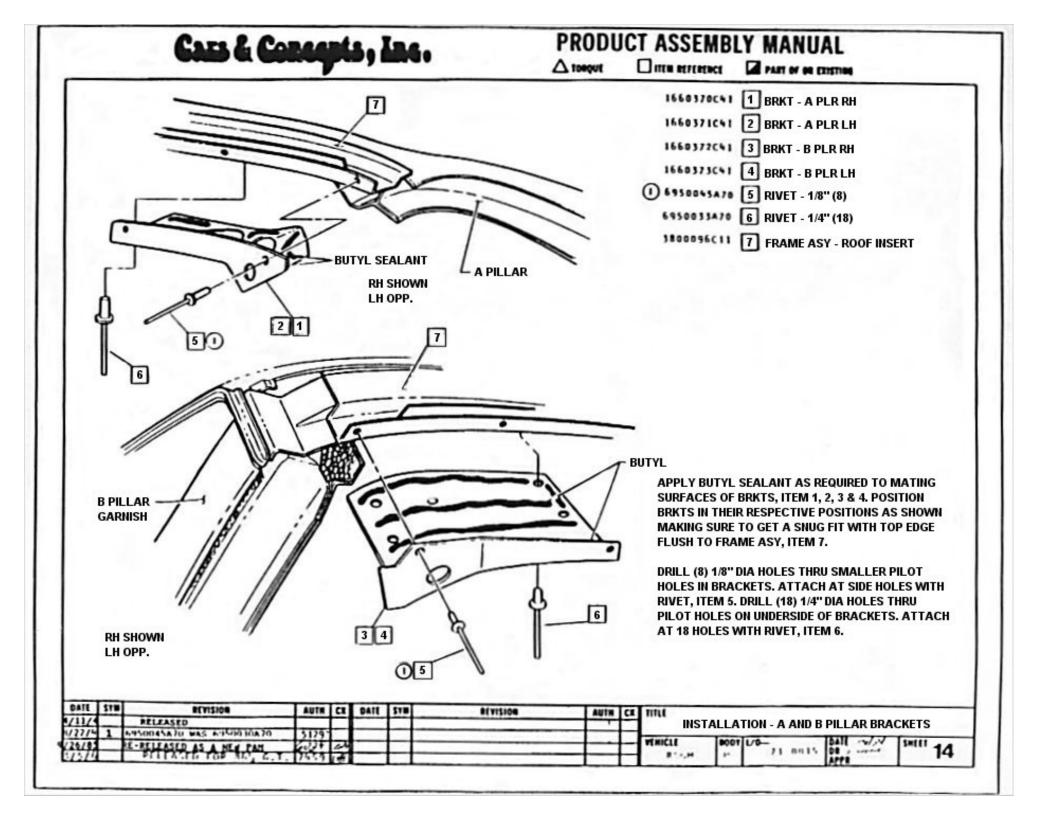
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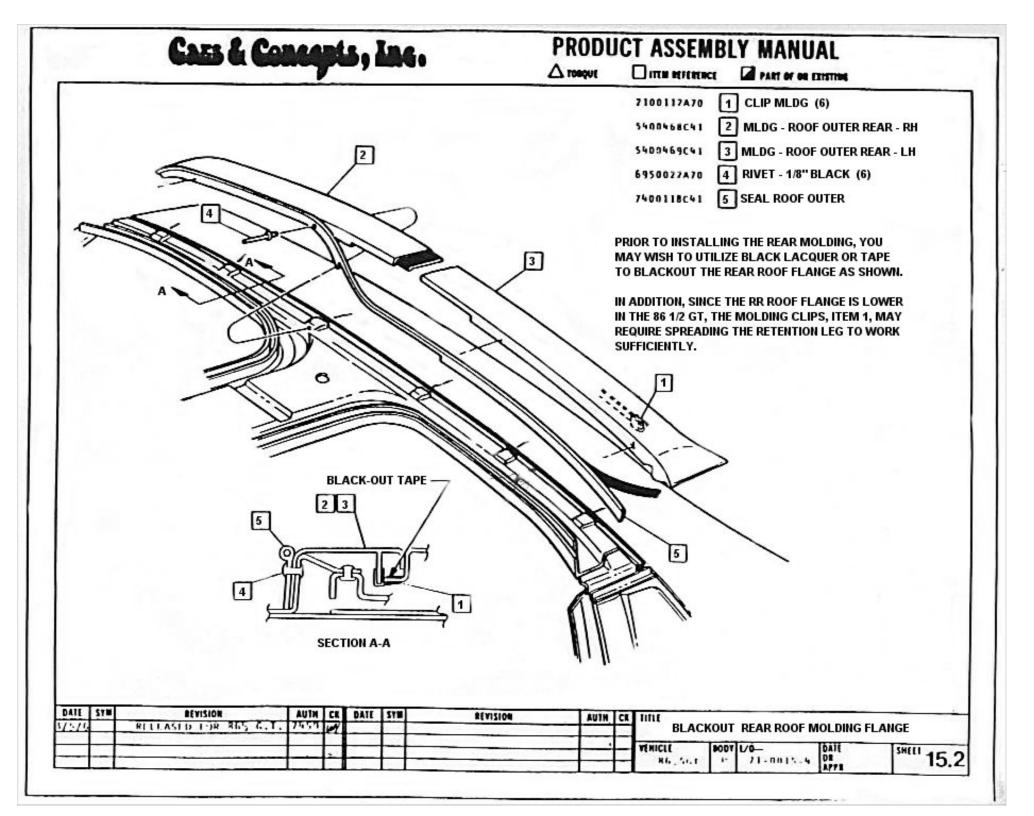


PRODUCT ASSEMBLY MANUAL Cars & Concepts, Inc. DITTE MITTERECT PART OF OR ETHTIM Δ rospot \$100096C11 1 FRAME ASY - ROOF INSERT 6930033A70 2 RIVET - 1/4" (39) SPREAD SPREADER BARS OPEN 3/16" INCH ON EACH SIDE OF CAR. DRILL (13) THIRTEEN 1/4" DIA. HOLES THRU PILOT HOLES IN FRONT END OF FRAME ASY., ITEM 1, MAKING SURE TO DRILL THRU HEADER REINF. DRILL (26) TWENTYSIX 1/4" DIA. (I) HOLES THRU PILOT HOLES AT REAR OF FRAME **ASY. ATTACH AT ALL (39) THIRTYNINE** HOLES WITH RIVET, ITEM 2. NOTE: SPREADER BAR NOT SHOWN IN THIS VIEW FOR CLARITY. REMOVE SPREADER BARS AFTER THIS OPERATION. BEA12104 REVISION INSTALLATION - FRAME ASY. PELEASED PERICLE. 13 /1 mm15

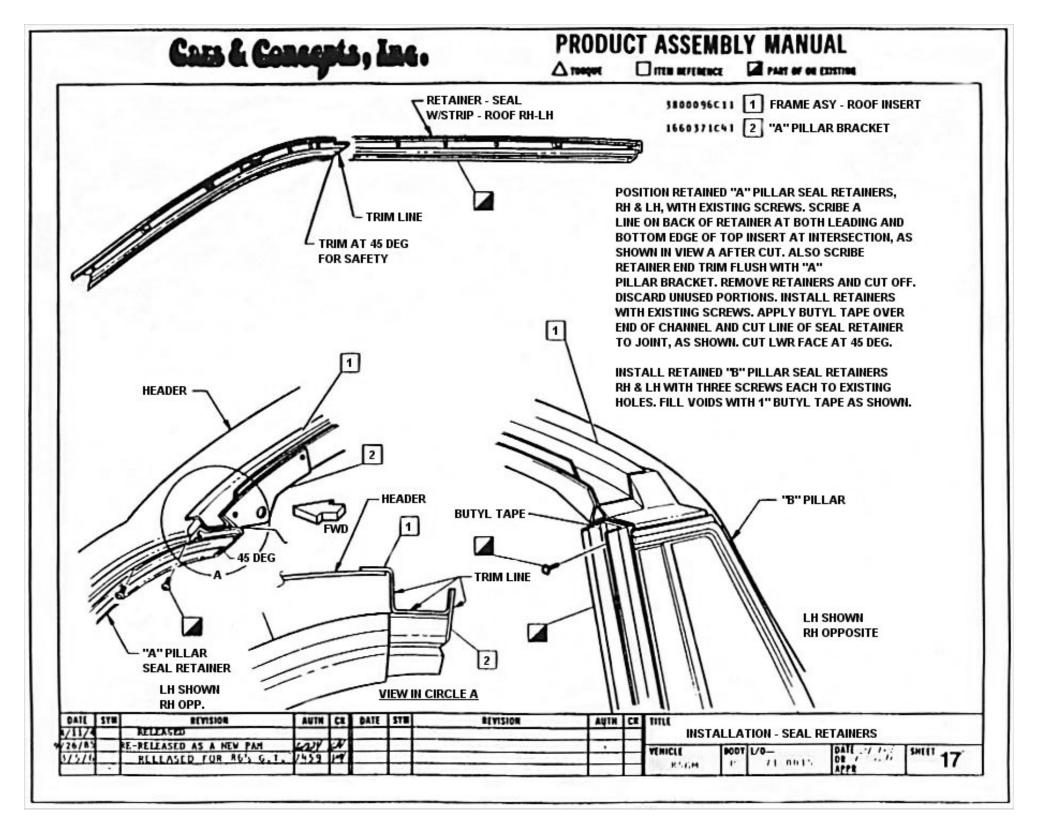


PRODUCT ASSEMBLY MANUAL Cars & Consepts, Inc. A TOBQUE ITTH DEFERENCE PART OF OR EXISTING 1 MLDG - ROOF OUTER FRONT 5400269041 7400118641 2 SEAL ROOF OUTER (1) 3 RIVET - 1/8" BLK (8) 6950077A70 FRAME ASY ROOF SKIN REMOVE SPREADER BARS FROM CAR REMOVE PAPER BACKING FROM SEAL, ITEM 2, AND APPLY TO REAR SURFACE OF FRONT MOLDING, ITEM 1. CENTER AND POSITION MLDG SECTION A-A HDR PNL FRAME ASY ONTO FRAME INSERT AS SHOWN. DRILL EIGHT (8) 1/8" HOLES THRU AS ASSEMBLED MLDG, SEAL, AND FRAME ASSEMBLY AS SHOWN. DRILL FIRST HOLES 1/4" AWAY FROM CENTER NOTCH IN SEAL AND REMAINING HOLES IN LOCATIONS SHOWN AT "X" MARKS. RETAIN WITH RIVETS, ITEM 3. DATE | SYM BEAIZION DATE STM REVISION TITLE MILEASED MODED /400113A71 1400068/69/41 ANN D RE-RELEASED AS A NEW PAM FOLY RELEASED FOR A64 G.T. 7459 **INSTALLATION - ROOF SEALS** /26/8 11-115 5160 ALMICIE 15 RSGM 7500118(51 (2) WS (1)

PRODUCT ASSEMBLY MANUAL Cars & Concepts, Inc. Om mitmet PART OF OR CRISTING △ resour 7100112A70 1 CLIP MLDG (6) 2 MLDG - ROOF OUTER REAR - RH 5400468641 5400469641 3 MLDG - ROOF OUTER REAR - LH 6950077A70 4 RIVET - 1/8" BLK (6) 7400118C41 5 SEAL ROOF OUTER APPLY URETHANE TO FRAME ASM AS SHOWN. [3] POSITION CLIPS, ITEM 1, ONTO MLDGS, ITEMS 2, 3 STARTING WITH ONE (1) AT CENTER AND ONE (1) EACH 1" INWARD ON EACH END. USING GREASE PENCIL MARK ROOF SKIN WHERE DIMPLES ON FRAME ARE AS SHOWN. CENTER & POSITION MLDGS, ITEM 2, 3, ONTO FRAME. REMOVE PAPER BACKING FROM SEAL, ITEM 5, AND APPLY TO FRONT SURFACE OF REAR MLDGS. USING A 1/8" DIA DRILL BIT (LOCATE PIRST TWO HOLES FROM MARKS AS SHOWN) DRILL THRU SEAL, MLDG, AND TRAME, DRILL ONE OUTBOARD HOLE 3 1/2" INWARD FROM EDGE LH & RH'SIDE AS SHOWN. FASTEN WITH RIVETS, ITEM 4. NOTE: POSITION LAST OUTBOARD CLIP FAR AS POSSIBLE TO 3 1/2" EDGE OF MOULDING AS SHOWN. FRAME ASY NOTE: TO AID INSERTING THE CLIPS UNDER THE REAR ROOF SKIN IT MAY BE NECESSARY TO PAPER BACKING LOOSEN THE SKIN. 2 3 URETHANE NOTE: DUE TO VARIANCE IN EACH 4 ROOF SURFACE IT MAY BE NECESSARY TO TRIM THE MLDGS TO ASSURE A PROPER FIT. SECTION A-A ASSEMBLED PLEASE REFER TO PAGE 15.2 FOR 86.5 GT AUTH CE TITLE DATE | STM BEVISION \${Y15104 INSTALLATION REAR ROOF MOULDING E-RELEASED AS A NEW PAH 20/8 ³⁴¹¹¹ 15.1 DATE DR APPR RELEASED FOR 165 G.1. MINICLE 1 0015 P . C.M



PRODUCT ASSEMBLY MANUAL Cars & Concepts, Inc. THE SEPTEMBLE PART OF OR CENTING △ toeque 3#00095C41 1 FRAME - CENTER 7330014A70 2 SCREW - 10-16 x 1/2 PHILIPS TRUSS HEAD TYPE A, B, PI ZINC CHROMATE. (4) APPLY A BEAD OF BUTYL SEALANT INTO THE UNDERSIDE SLOT IN THE CENTER FRAME, ITEM 1. POSITION AND FASTEN WITH FOUR SCREWS, ITEM 2. BEVISION DATE STW BEAIZION AUTH CE TITLE PELLASED **INSTALLATION - CENTER FRAME** DRAWING R' V'D AE MICTE DATE 1-20-01 SMEEL E-RELEASED AS A NEW PAM 16 /1 0915



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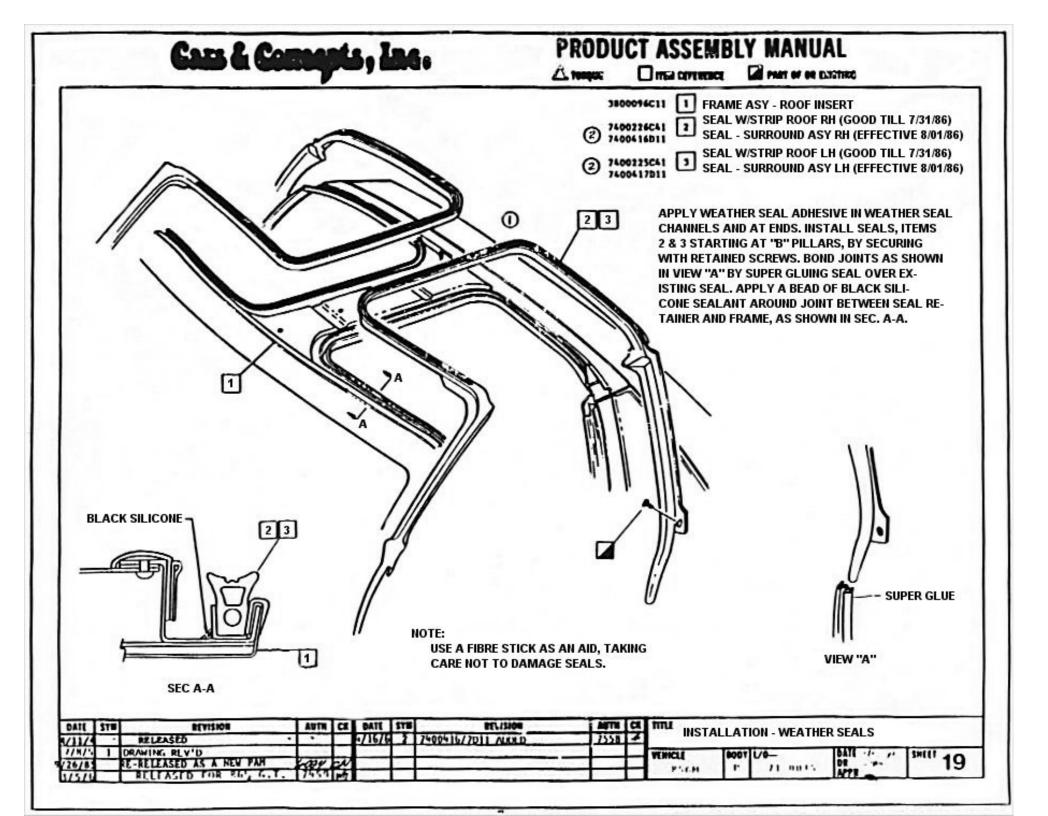
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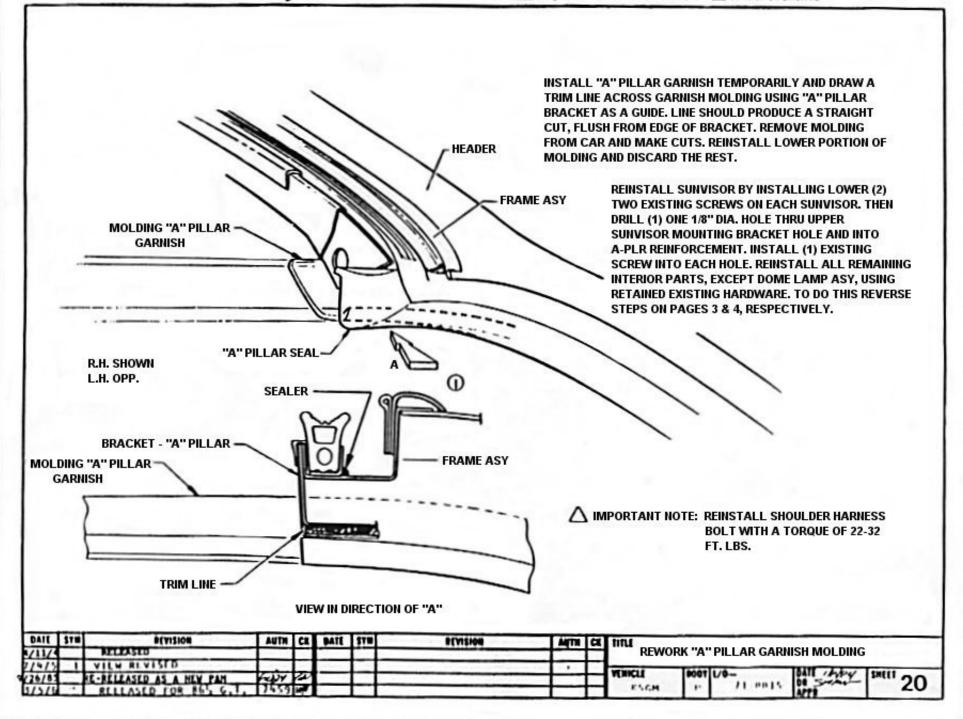
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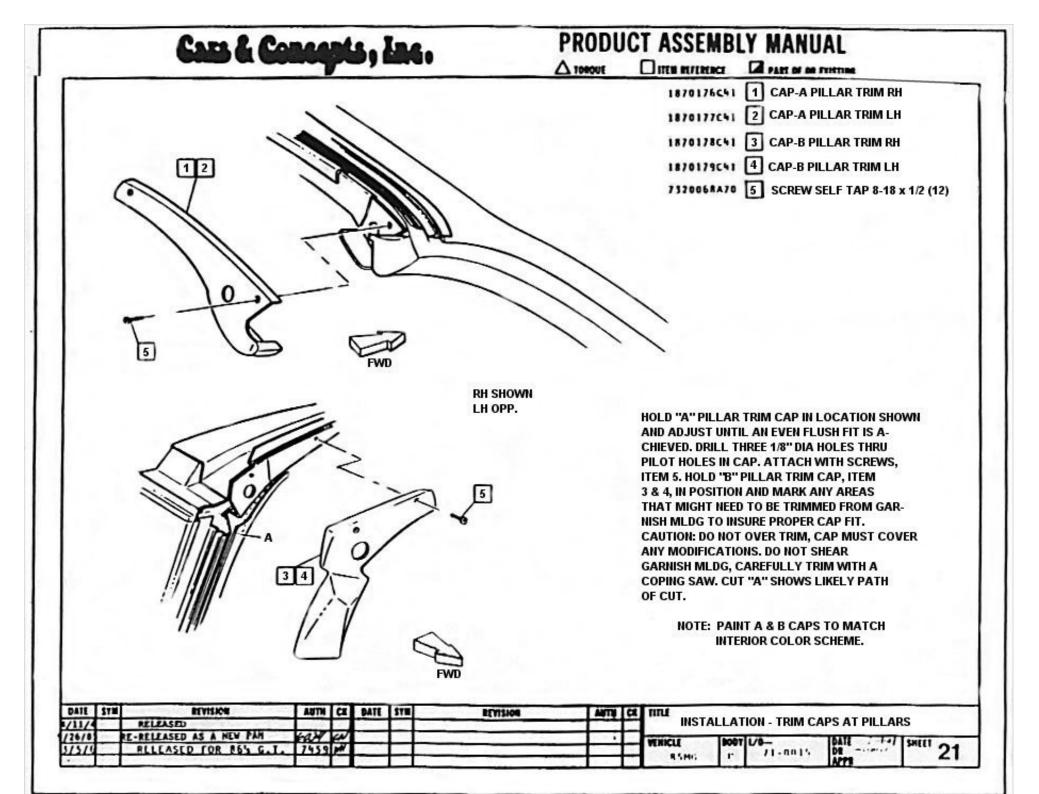
5400332A41 1 MOLDING - HEADLINER LOCK (2) APPLY A LIGHT COAT OF TRIM ADHESIVE TO BOTTOM OF FRAME SAY IN HATCH OPENING TO HELP HOLD HEADLINER IN PLACE. INSTALL HEADLINER BY REPLACING SUN VISORS, FIRST CUT A PILLAR GARNISH MLDG AND REAR GARNISH MOLDING. (HEADLINER) DRAW A LINE 3" INTO HATCH OPENING AROUND PERI-METER OF OPENING ON BOTH SIDES. CUT AROUND LINE SECOND CUT AND DISCARD. MAKE A LINE AT PERIMETER, AND CUT (BACKING ONLY) THRU BACKING MATERIAL ONLY (DO NOT CUT HEADLINER MATERIAL). APPLY TRIM ADHESIVE TO BOTH SIDES OF FLANGE, AND 3" EDGE OF FABRIC. PULL MATERIAL UP AND WRAP AROUND FLANGE, AS IN SEC. A-A. MAKE SURE WRAP IS FREE OF WRINKLES. TRIM CORNERS, AT BRACKETS, TO CLEAR HOLES AS SHOWN IN VIEW OF CIRCLE A. INSTALL MOLDING, ITEM 1, BY DRESSING ONTO FLANGE OVER FABRIC, AS SHOWN IN SEC A-A. TRIM LENGTH AT FRONT AND REAR BRACKETS AS SHOWN IN VIEW "A". BRACKET FRAME ASY **HEADLINER MATERIAL** ∠ BACKING HEADLINER SEC A-A VIEW IN CIRCLE A (4 PLCS ASSEMBLED) SYM BENIZION AUTH CK DATE STE DATE POI2: /18 TITLE HEADLINER & LOCK MOLDING INSTALLATION RELEASED DRAWING REV'D 1/8/ 18 Tari MINICIE BODT LO-E-RELEASED AS A NEW PAH



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A TRESPUT

2400132C41 1 COVER - LATCH RH

2400133C41 2 COVER - LATCH LH

7320014A70 3 SCREW - 6-20 x 3/8" (4)

7320019A70 4 SCREW - S.T. 8-18 x 1 1/4" (4)

7400219D41 5 SEAL - SIDERAIL LH (GOOD TILL 7/31/86)
7400419D11 5 SEAL - SIDERAIL ASY LH (EFFECTIVE 8/01/86)

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(9) 7400218041 6 SEAL - SIDERAIL RH (GOOD TILL 7/31/86) 7400418011 6 SEAL - SIDERAIL ASY RH (EFFECTIVE 8/01/86)

7540010841 7 SHIELD LATCH COVER (2)

##40080011 8 WINDOW ASY PROD RH

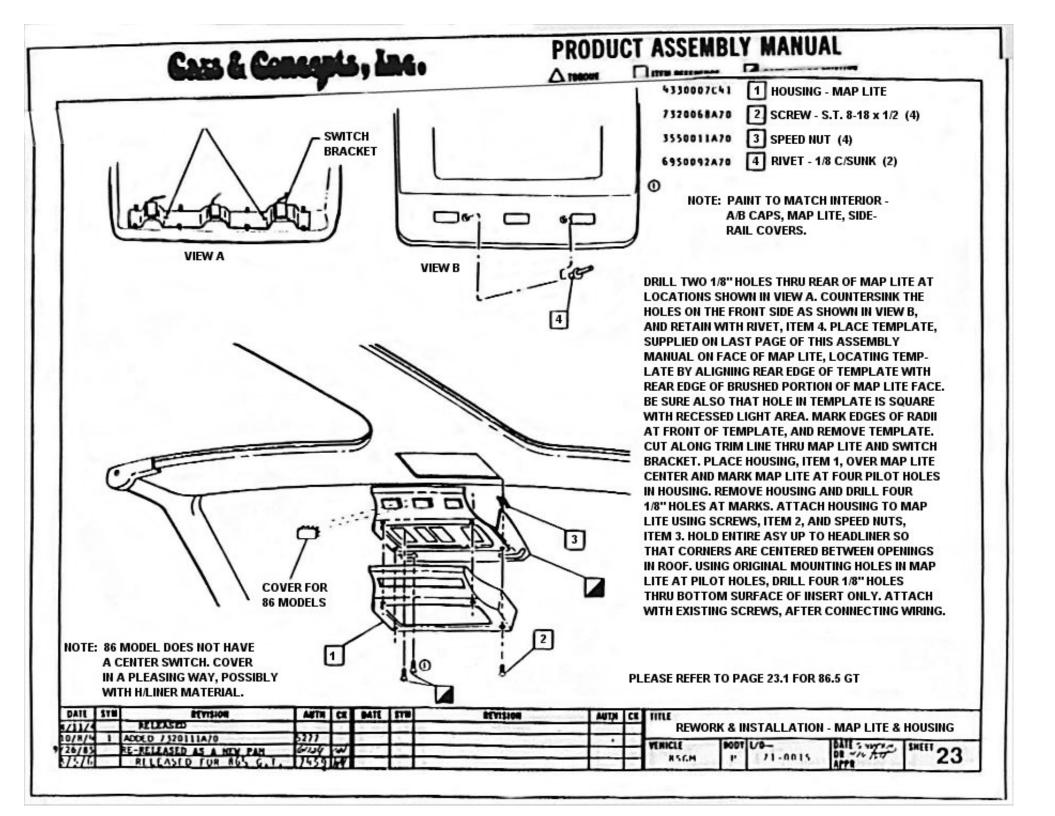
8840081D11 9 WINDOW ASY PROD LH

PLACE WINDOW ASY, ITEM 12, 13, UPSIDE DOWN ON A CLEAN PADDED WORK SURFACE. APPLY WEATHER SEAL ADHESIVE TO ALL MATING SURFACES OF SEAL RETAINER CHANNELS. INSERT WEATHER SEALS, ITEM 8, 9 INTO CHANNELS, SIMILAR TO RELATIONSHIP IN VIEW "A". AFFIX SHIELD, ITEM 10, TO BACKSIDE OF COVER, ITEM 6, 7 USING AN APPROPRIATE ADHESIVE, AND CENTERING OVER LATCH OPENING. AT THIS TIME REFER TO PAGE 22.1 FOR HATCH LOCK INSTALLATION. ATTACH LATCH COVER, ITEM 1, 2 TO SIDERAIL BY OPENING LATCH AND PLACING COVER OVER HANDLE. DRILL A 1/8" DIA. HOLE AT EACH END, THRU HOLES FOR MOUNTING SCREWS, AND INSTALL SCREWS, ITEM6. PLEASE ASSURE THAT SCREW HEADS ARE FLUSH WITH LATCH COVER AS A SAFETY PRECAUTION.

PLACE WINDOW ASY INTO POSITION ON ROOF OPENING. POSITION WEATHER SEAL-RAIL SO THAT IT MATES CLEANLY WITH 'B' PILLAR WEATHER SEAL. (DO NOT POSITION 'A' PILLAR END YET). INSERT SCREW, ITEM 5, THRU SLOT IN SIDE RAIL FLANGE AND TIGHTEN INTO EXISTING HOLE IN END OF WEATHER SEAL. REPEAT PROCEDURE AT 'A' PILLAR. REMOVE ASY FROM VEHICLE AND PLACE UPSIDE DOWN AGAIN. APPLY BLACK SILICONE TO MATING SIDE OF SEAL FLAPS. MAKE SURE APPLICATION IS SMOOTH AND NEAT AND THAT ALL EDGES WILL PREVENT LEAKS.

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NOTE: PAINT LATCH COVERS TO MATCH INTERIOR COLOR SCHEME.	5
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1/16/6		REVISIONS 1-3 ADDED	7558	\mathcal{M}	F			1.00		INSTALLATION-RAIL SEALS, LATCH COVERS
1/16/6	4	7400366C41 REMOVED	7558	1/	(E) -718		A CONTRACT OF THE PARTY OF THE	300		VEHICLE BOOT VO- DATE - 1-14 SHEET O. O.
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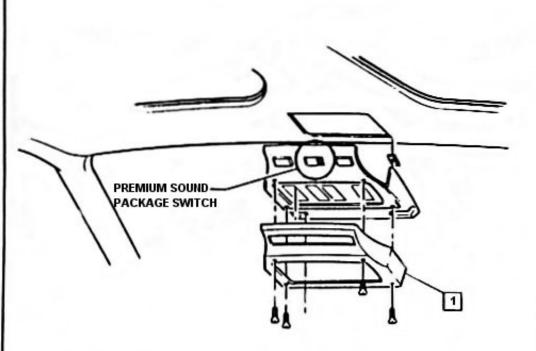
PRODUCT ASSEMBLY MANUAL Cars & Conserts. TITEM REFERENCE PART OF OR EXISTING **△** recout 1 LOCK - HATCH BLACK SET (2) 5000001A70 LATCH ROD LATCH HANDLE 6400158841 2 PLATE - HATCH LOCK BACKING 7320082A70 3 SCREW - S.T. 10-16 x 1/2" (4) TO INSTALL HATCH LOCKS REMOVE (2) TWO ADJUSTMENT PLATE SCREWS, AND PULL ADJ. PLATE OFF LATCH ROD AND SIDE RAIL. ROTATE LATCH ROD CLEAR OF THE LOCK AREA. **NEXT ATTACH SPACER PLATE, ITEM 2, AND** HATCH LOCK, ITEM 1, WITH (2) TWO SCREWS, ITEM 3, USING A RATCHET WITH A PHILLIPS HEAD APEX. REINSTALL LATCH ROD AND ADJUSTMENT PLATE & SCREWS. REFER TO PAGE 22. ADJUSTMENT PLATE NOTE: PLACE A STRIP OF DUCT TAPE ON THE GLASS NEAR THE LOCK AREA TO PROTECT FROM SCRATCHES. WEATHERSEAL OMITTED FOR CLARITY. ADJUSTMENT SCREW DATE STE BEA12108 AUTH CE DATE STM BEAI210# AUTH CE TITLE HATCH LOCK INSTALLATION SHEET ADDLD 1/26/5 RILEASTU FOR ALT, G.T. BODT VO-AEMICIE APPRECE # 56,P4 71 0015

PRODUCT ASSEMBLY MANUAL

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ACTUAL SIZE SHOWN

THERE IS A PREMIUM SOUND PACKAGE OPTION THAT UTILIZES THE CENTER SWITCH LOCATION IN THE MAP LITE HOUSING, ITEM 1. ALTHOUGH THE SWITCH ASSEMBLY ADAPTS EASILY TO OUR NEW MAP LITE, YOU MAY HAVE DIFFICULTY IN REMOVING THE PREMIUM SOUND SWITCH PLATE. INSTEAD CONSIDER MAKING ONE AS SHOWN.

DATE	STB	BEVISION	AUTH	CX	DATE	STR	REVISION AUTH	CI	mit
12/1	\vdash	RELLASED TOR ME, G.T.	7459	12		\Box			DECAL - PREMIUM SOUND PACKAGE
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PRODUCT ASSEMBLY MANUAL

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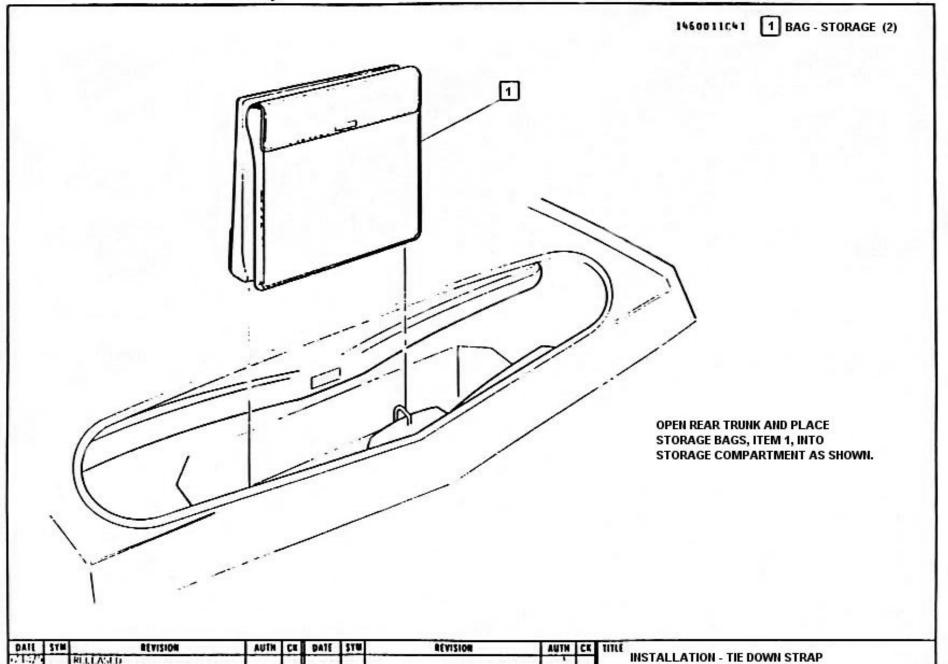
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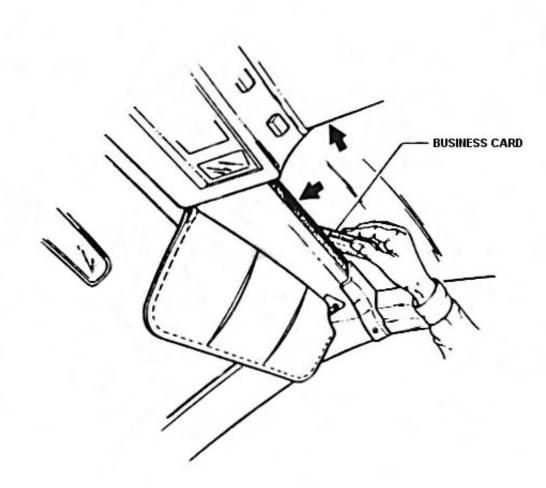


PRODUCT ASSEMBLY MANUAL DITTH REFERENCE PART OF OR EXISTING A toppor DO NOT REDUCE В **CUT TEMPLATE & THIS CENTER BLANK OUT PRIOR TO BEGINING WORK ON PAGE 23** CUT ALONG LINES FROM POINT A TO POINT B ONLY DAIE STM BEAIZIOM AUTH CE DATE STM AUTH CE TITLE BEA12104 TEMPLATE FOR DOME LITE REWORK 71-0019 DAIL AL MICTE

PRODUCT ASSEMBLY MANUAL

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TITTE SEFERENCE PART OF OR EXISTING



BEFORE WATER TESTING THE VEHICLE TO CHECK SEALING INTEGRITY, CHECK SURROUND SEAL TO **GLASS COMPRESSION BY INSERTING A BUSINESS** CARD AT THE SEAL JOINT, ESPECIALLY AT THE **B-PILLAR SEAL DETAIL. READJUST THE GLASS** OR SHIM THE SEAL AS REQUIRED TO ENSURE PROPER SEALING.

DATE STE	REVISION	MTUA	CE	DATE	378	BEVISION	HTUA	CE	TITLE	
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1/5/6	RELEASED FOR 86's G.1.	7459	11	_	+		-		ALMICTE	DATE CAME SHEET 26
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